

The Eaton logo is displayed in a white, bold, sans-serif font. The letter 'O' is stylized with a dot in the center, resembling a target or a specific design element.The Cutler-Hammer logo is displayed in a white, bold, sans-serif font, positioned to the right of the Eaton logo.

Eaton Logic Controller (ELC)

Product Focus

Size
Flexibility
Communications
Large PLC features

Product Definition

The Eaton Logic Controller (ELC) is Eaton Cutler-Hammer's latest offering into the PLC (Programmable Logic Controller) market. Using the latest technology this reduced sized ELC with its abundant module selection provides a "Just Right" concept of providing only what you want for the price you desire.

ELC's value added differences.

4 controller styles:

- **Basic** – 14 I/O (8i/6o) Over 130 instructions provide the all power you need. Two serial ports for master/slave communications.
- **Clock/Calendar** – Same features as the basic model plus clock/calendar, remote I/O and retentive data storage.
- **Analog** – Same features as Clock/Calendar plus analog In and Out.
- **High Speed** – All the features of clock/calendar with the ability to capture or output 100Khz pulses.

More Controller Features

- High speed pulse capture and high speed pulse output on all controllers
- Large module selection of AC/DC In, relay/transistor Out.
- Large selection of analog In/Out in various I/O counts per module
- 2 Modbus (ASCII / RTU) serial ports: 1 slave only, 1 master/slave
- Over 200 instructions to choose from: Floating point math, communications, 1-, 4-, 8-, 16- and 32-bit manipulations, logical, block move, block compare, retentive data storage, conversion, time base from clock/calendar.

- Network communications on Modbus TCP, DeviceNet, and Profibus.

ELC benefits solve applications:

Size – large PLC features in a 1" package. One-third the size of competitive offerings. ELC can retrofit more I/O in the same space or allow more cost savings by reducing cabinet size.

Flexibility – ELC controllers expand from 10 to 256 I/O using the same controller. No more counting I/O to determine which controller to use.

- Add only the amount of I/O you need. Choose I/O counts as small as 4 In / 4 Out to 8 In / 8 Out.
- No racks lets you add as many modules as needed by snapping them into their mating connectors.

Large PLC Features – Multiple communications ports, Remote I/O ability, data storage, high speed counters, high speed pulse outputs, interrupts, timer resolution to 1ms, PIDs, plus much more.

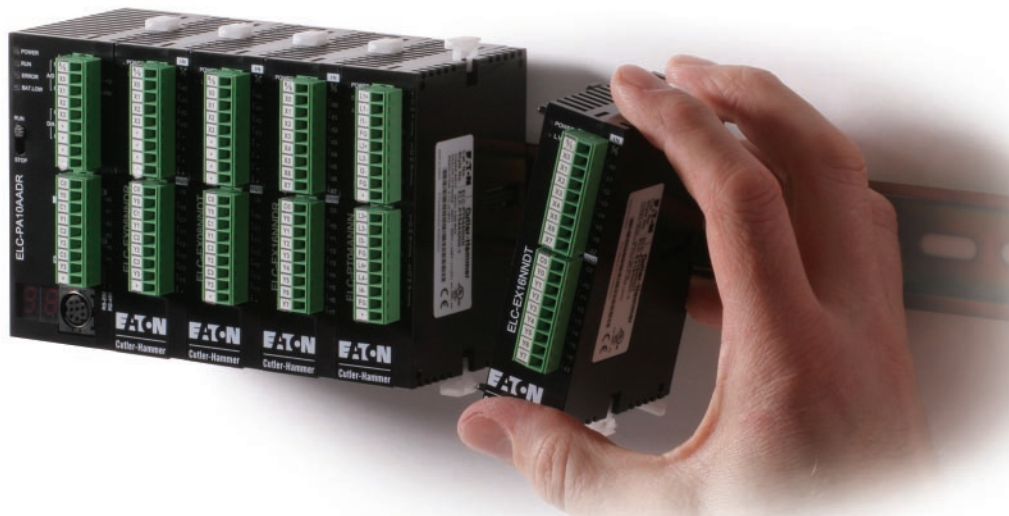
Software – ELCSOFT programs in standard ladder or sequential function chart programming.

- Display registers "in use" and modules attached to the ELC.
- Monitor runtime applications. Force (except basic), and enter/modify register values.
- Wizards aid programming of remote I/O, standard communications, high speed counters, pulse outputs, ELC Link, positioning, interrupts, PIDs, and extension module setup.

Seamless integration to Eaton

products – The ELC communicates with MVX drives eliminating the need to operate drives by analog voltage/current or digital I/O. Drive parameters are accessed through serial communications saving time and money.

Communications – Connecting to other networks is easy. Add slave connectivity to DeviceNet, Profibus, or ModbusTCP and share data with other networks.



Controller	ELC-PB14xxxx	ELC-PC12xxxx	ELC-PA10xxxx	ELC-PH12xxxx
Dimensions WxHxD (mm)	25.2 x 90 x 60		37.4 x 90 x 60	
Maximum I/O	256 (128 In / 128 Out) Any number of modules			
I/O Type	14 (8 DI / 6DO)	12 (8 DI / 4 DO)	10 (4DI/2DO/2AI/2AO)	12 (8 DI / 4 DO)
DC In Sink/Source	Yes			
Execution Speed	Basic commands – 2m seconds minimum			
Program language	Commands + Ladder Logic + SFC			
Program Capacity (Steps)	3792			7920
Data Memory Capacity (bits)	1280			4096
Data Memory Capacity (words)	744			5000
Index Registers	2			8
File Memory Capacity (words)	-			1600 Words
Retentive Storage				Yes
Commands Basic/Advanced	32 / 107			32 / 168
Floating Point				Yes
SFC Commands (Steps)	128			1024
Timers Qty / (resolution ms)	128 / 1 – 100			256 / 1 – 100
Counters Qty / bits / direction	128 / 16-32 / Up-Down			250 / 16-32 / Up-Down
High Speed counters	13 (20Khz)	15 (20Khz) 1 ph – 2 ph		100Khz
Pulse Output	2 channels 10KHz Max	2 channels, 50KHz Max		100KHz
PID	Yes			Yes
Master Control Loop	8 Loops			8 Loops
Subroutines	64 Subroutines			256 Subroutines
For/Next Loops				Yes
Interrupts	6			15
Real-time Clock / Calendar	-			Built-in
Password Security				Yes
Diagnostic Relays				Yes
Diagnostic Word registers				Yes
Specialty Expansion modules	8 (Analog In / Analog Out / TC / RTD / PT) Modules do not count in total I/O			
Serial Ports	2 Modbus (ASCII/RTU) 1= Slave (RS-232) / 1=Master-Slave (RS-485)			
Remote I/O	-	With 16 other devices		
Run Time Editing				YES
Run / Stop Switch				YES
Removable Terminal Strips				YES
Special Features	-	2 Potentiometers	2 7-SEGMENT DISPLAYS	2 Potentiometers

Digital I/O Model	Power	Input Unit		Output Unit		
		Point	Type	Point	Type	
Dimensions WxHxD (mm) 25.2 x 90 x 60						
ELC-EX08NNAN	24VDC	8	AC	0	-	
ELC-EX08NNDN		8	DC Sink or Source	0	-	
ELC-EX08NNNR		0		8	Relay	
ELC-EX08NNNT		0		8	Transistor	
ELC-EX06NNNI		0		6	Relay	
ELC-EX08NNDR		4		4	Relay	
ELC-EX16NNDR		8		8		
ELC-EX08NNDT		4		4	Transistor	
ELC-EX16NNDT		8		8		
Analog I/O Model		Power		Input Unit Point	Input Unit Type	Output Unit Point
Dimensions WxHxD (mm) 25.2 x 90 x 60						
ELC-AN02NANN	24VDC	0	-20mA~20mA -10V ~ +10 V	2	0~20mA 0V ~ +10 V	
ELC-AN04NANN		0		4		
ELC-AN06AANN		4		2		
ELC-AN04ANNN		4		0		
ELC-PT04ANNN		4	Platinum Temp.	0		
ELC-TC04ANNN		4	Thermocouple	0		
ELC-RT08ANNN		8	Resistive	0		

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Power Supply Model	ELC-PS01	ELC-PS02
Dimensions WxHxD (mm)	1.44" x 3.54" x 2.36" (36.5 x 90 x 60)	2.17" x 3.54" x 2.36" (55 x 90 x 60)
Input Power	100~240VAC 50/60Hz	
Output Volts	24VDC	
Output Current (A)	1 A	2 A
Electrical Specifications		
Power supply voltage	ELC: 24VDC (-15%~20%) (With DC input reverse polarity protection), Expansion Unit: supplied by the ELC	
Power Consumption	Typically 3.- 6W	
Insulation Resistance	> 5 MΩ at 500 VDC (Between all inputs / outputs and earth)	
Noise Immunity	ESD: 8KV Air Discharge EFT: Power Line: 2KV, Digital I/O: 1KV, Analog & Communication I/O: 250V Damped-Oscillatory Wave: Power Line: 1KV, Digital I/O: 1KV RS: 26MHz~1GHz, 10V/m	
Temperature	Operation: 0°C~55°C (Temperature), 50~95% (Humidity), Pollution degree 2; Storage: -25°C~70°C (Temperature), 5~95% (Humidity)	
Vibration / Shock	Standard: IEC1131-2, IEC 68-2-6 (TEST Fc) / IEC1131-2 & IEC 68-2-27 (TEST Ea)	
Resistance		
Certified to:	CE/UL/CSA	
Weight (approx.) (g)	158	

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Cutler-Hammer