



SECTION "A-A"

17	ENDBELL ASSEMBLY
16	SHIM WASHER .030
15	SHIM WASHER .015
14	LOAD SPRING
13	CONDUIT BOX COVER GASKET
12	CONDUIT BOX GASKET
11	CONDUIT BOX COVER
10	CONDUIT BOX
9	HEX NUT KEPS 10-32
8	T-BOLT 10-32
7	HEX NUT KEPS 8-32
6	BRUSH CAP
5	BRUSH ASSEMBLY
4	TFS 8-32 X .38 PP PO
3	ENDBELL MACHINED
2	ARMATURE/SHAFT ASSEMBLY
1	MAGNET/FRAME ASSEMBLY
ITEM	DESCRIPTION

		TO TOLERANCES UNLESS SPECIFIED		LEESON ELECTRIC MOTORS GEARMOTORS AND DRIVES	DRAWN IPG 12/11/06
		DEC.	INCHES		CHK SAD 12/11/06
01	STACK LENGTH 1.10 WAS 1.25, FRAME LENGTH 2.50 WAS 3.00, ECN 07-1635	IPG 5/18/07	SAD .X ±.1	TITLE GENERAL ASSEMBLY 31 FRAME DC	APPD
00	RELEASED: REF. M1041215.00, 31 TT FR CONSOLIDATION, ECN 06-4432	IPG 12/11/06	SAD .XX ±.01		SCALE 3=4
			SAD .XXX ±.005		REF M1041215.00
			CHK .XXXX ±.0005	MAT'L	FMF M1120040.00
NO.	REVISION	BY & DATE	CHK ANG ±1/2"	FINISH	PREV
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				DRAWING NO. M1041220.00	REV. 01