



BUB. NO.	DESCRIPTION	QTY.	BUB. NO.	DESCRIPTION	QTY.
1	FRAME/STATOR ASSEMBLY	1	15	COVER MTG. SCREW	4
2	ROTOR/SHAFT ASSEMBLY	1	16	THRU BOLT	4
3	6203VV BEARING	1	17	THRU BOLT O-RING	4
4	6205DDU BEARING	1	18	WAVY SPRING	1
5	CONDUIT NIPPLE	1	19	O-RING	2
6	LEAD END ENDBELL	1	20	BEARING LOCK TAB	2
7	C-FACE ENDBELL	1	21	BEARING LOCK SCREW	2
8	CONDUIT BOX	1	22	SHAFT SEAL	1
9	CONDUIT BOX COVER	1	23	SHAFT V-SEAL	1
10	COVER GASKET	1	24	KEY	1
11	CONDUIT BOX GASKET	1	25	NAMEPLATE	1
12	LOCKING NUT	1	26	NAMEPLATE SCREW	2
13	BREATHER VENT PLUG	2			
14	GROUND SCREW	1			

			TOLERANCES UNLESS OTHERWISE SPECIFIED			LEESON ELECTRIC CORPORATION			
	DEC.	INCHES	METRIC			DRAWN	RDW 02/15/01	TITLE	ASSEMBLY DRAWING
	.X	±.1	±2.5			APPR.	DWF 02/15/01		56 FRAME - T.E.N.V.
	.XX	±.01	±.25			R.F.P.	02/15/01	MAT'L.	ALL STAINLESS STEEL MOTOR
	.XXX	±.005	±.127			SCALE	1=2		
	.XXXX	±.0005	±.0127						
NO.	REVISION		BY & DATE	CH'K'D.		FRACTIONS	±1/64	REF.	SS ASSEMBLY
						ANGLES	±1/2°	FINISH	LAITRAM
THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT						REV.		DRAWING NO.	042538