



DASH	FRAME LENGTH	MAX. STACK	AG	C
631	6.31	1.50	9.91	11.97
681	6.81	2.00	10.41	12.47
731	7.31	2.50	10.91	12.97
781	7.81	3.00	11.41	13.47
831	8.31	3.50	11.91	13.97
881	8.81	4.00	12.41	14.47
931	9.31	4.50	12.91	14.97
981	9.81	5.00	13.41	15.47

SURFACE ROUGHNESS UNLESS NOTED OTHERWISE XXXX+.005 XXXXX+.0005 ANGLES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL. ON XX+ .XXX+ .005 XXXXX+.0005 ANGLES	
MATL SPEC	SHAFT # 101419	DRAWN BY	KL 05/26/94
FINISH		CHKD BY	
PART NAME LAYOUT-203 BRG. BOTH ENDS 56 FR.-EXP. PR.-TEFC-'C'FACE		APPD BY	
REV	DATE	CHANGE	DRWG NO C-L06421C
		4159773	
		NEW DRAWING	
		PURCHASED	
		DISTRIBUTION - WA - LB - WP - LM	
		CADD FILE NO.	L06421C