

| 14   | GEARBOX                 |  |  |  |  |  |  |  |  |
|------|-------------------------|--|--|--|--|--|--|--|--|
| 13   | ITLW #8                 |  |  |  |  |  |  |  |  |
| 12   | SLW #10 ZP              |  |  |  |  |  |  |  |  |
| 11   | SHCS #10-32 X .63       |  |  |  |  |  |  |  |  |
| 10   | SHIM WASHER .030        |  |  |  |  |  |  |  |  |
| 9    | WAVY SPRING             |  |  |  |  |  |  |  |  |
| 8    | T-BOLT 8-32             |  |  |  |  |  |  |  |  |
| 7    | BRUSH ASSEMBLY          |  |  |  |  |  |  |  |  |
| 6    | LOCTITE THREADLOCKER    |  |  |  |  |  |  |  |  |
| 5    | BRUSH CAP               |  |  |  |  |  |  |  |  |
| 4    | ENDBELL MACHINED        |  |  |  |  |  |  |  |  |
| 3    | ENDBELL MACHINED        |  |  |  |  |  |  |  |  |
| 2    | ARMATURE/SHAFT ASSY     |  |  |  |  |  |  |  |  |
| 1    | FRAME/MAGNET/LEADS ASSY |  |  |  |  |  |  |  |  |
| ITEM | DESCRIPTION             |  |  |  |  |  |  |  |  |

|   |   |   |      |  | UNLES | ERANCES<br>S SPECIFIED | -       |                 | ELECTRIC N | MOTORS    | ; 0  | RAWN | IPG 6/16   | /03  |
|---|---|---|------|--|-------|------------------------|---------|-----------------|------------|-----------|------|------|------------|------|
|   |   |   |      |  | DEC.  | INCHES                 |         | (LEESON)        | GEARMOTORS |           | c    | ж    | SAD 6/16/  | /03  |
|   |   |   |      |  | .x    | ±.1                    | ,       |                 | AND DF     | RIVES     | Α    | (PPD |            |      |
|   |   |   |      |  | .xx   | ±.01                   | TITLE   | GENERAL         | ASSEMBLY   |           | s    | CALE | 1=1        |      |
| Γ |   |   |      |  | .xxx  | ±.005                  |         | 25 FRAME DC - R | IGHT ANGLE | GEARE     | OX R | EF   | PR020634.  | .01  |
| F | 01  | ADDED LEADS TO F/M ASSY, ISAAC 10-0471 IPG 4/13/2010        |      |  | .xxxx | ±.0005                 | MAT'L.  |                 |            |           | F    | MF   | M1115019.0 | 00   |
| Ī | ١٥.   | REVISION BY & DATE  |      |  |       | ±1/2°                  | FINISH  |                 |            |           | Р    | REV  |            |      |
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