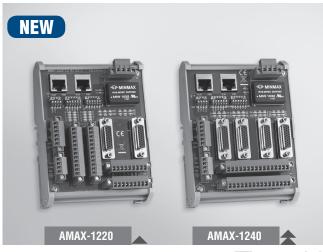
AMAX-1220 AMAX-1240

Open Frame Type 2/4-axis AMONet Motion Slave Modules



Features

- End limit logic is switchable (high or low active)
- BoardID is switchable
- Easily visible LED indicators on board to do diagnosis
- Direct wire to servo drive to save terminal board space while installation
- Max. 6.5 MHz, 4-axis pulse output
- 28 bits counter for incremental encoder
- Horizontal installation for for servo or stepping motor driver
- Suitable for DIN-rail mounting



Introduction

AMAX-1220 and AMAX-1240 have compact open frame designs for horizontal placement and an interface connector mounted on the board. With a transfer cable to servo drive, both models can conveniently connect to Mitsubishi J3, Yaskwa Sigma V and Panasonic A4/A5.

The AMAX-1220 is an economic 2-axis AMONet slave module which supports motion functionality in point-to-point (PTP), linear & circular interpolation, simultaneously start/ stop among multiple slave modules, and brake signal to servo for emergence consideration. The AMAX-1240 is an advanced 4-axis AMONet slave module which not only supports AMAX-1220 motion functionality, but also supports advanced features in position compare and triggering function. Both linear interval and table setups are supported.

Specifications

Pulse Type Motion Control

 Motor Driver Support Pulse-type servo AMAX-1220: 2 Number of Axes AMAX-1240: 4 Interpolation Linear and circular Max. Output Speed 6.5 Mpps

 Step Count Range ±134, 217, 728

 Pulse Output Type OUT/DIR, CW/CCW, A/B phase

 Position Counter ±134, 217, 728

Home Modes

 Velocity Profiles T-Curve, S-Curve

Local I/O

Machine Interfaces: EL+/-, ORG and SD (Slow Down) for Each Axis ALM, RDY, SVON, INP, Break for Each Axis Servo Driver Interfaces: Position Compare I/O: LTC. CMP for Each Axis(Only available for AMAX-1240-AE)

Simultaneous Move Within

CSTA/CSTP (Simultaneously Start/Stop) for Multiple Modules:

General Purpose I/O: AMAX-1220 supports 8xDI and 8xD0

Encoder Interface

 Input Type A/B phase, CW/CCW Counts per Enc. Cycle x1, x2, x4 (AB phase only)

Input Range Low: 0 ~ 0.5V High: 3.5 ~ 7V

2.500 V_{RMS} Isolation Protection Max. Input Frequency 2 MHz @ 5 V

General

AMONet RS-485 Bus Type Certification CE, FCC Class A

Connectors RJ-45 x 2 are for communication port DB-26 connector by transfer cable to servo drives. Other are screw terminal type connectors

Dimensions (L x W x H) 141 x 108 x 60 mm (5.6" x 4.3" x 2.4")

System Power 2 W @ 24 V typical

Consumption **Output Channel Power**

Consumption 120W typical, 240W max.

Input Channel Power

Consumption AMAX-1220: 8 W @ 24 V external power (max.) AMAX-1240: 10 W @ 24 V external power (max.)

 System Power Input 24 VDC within 200 mV ripple

Humidity 5 ~ 95% RH, non-condensing (IEC 60068-2-3)

Operating Temperature 0 ~ 60°C (32 ~ 140°F)

Ordering Information

AMAX-1220-AE Economic 2-axis AMONet Motion Control Module AMAX-1240-AE Advanced 4-axis AMONet Motion Control Module

Accessories

PCL-10153PA5-2E 50-pin Cable to Panasonic A4 and A5 Servo, 2 m PCL-10153PA5LS-2E 50-pin Cable to Panasonic MINAS A Servo, 2 m PCL-10153YS5-2E 50-pin Cable to Yaskawa Sigma V Servo, 2 m PCL-10153MJ3-2E 50-pin Cable to Mitsubishi J3 Servo, 2 m

PCL-10153DA2-2E 50-pin Cable from ADAM-3955/ADAM-3956 to Delta

A2 Servo, 2 m

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