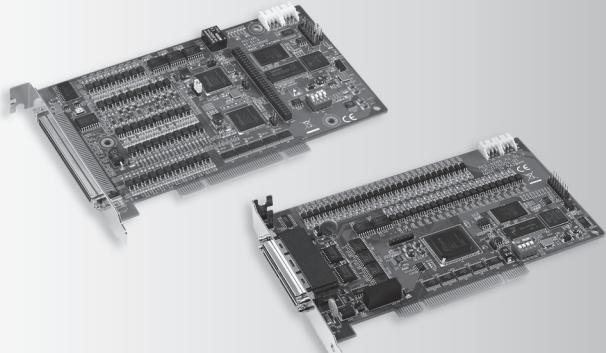


# PCI-1245E PCI-1285E

Economic DSP-based 4/8-axis Stepping and Servo Motor Control Universal PCI Card

NEW



PCI-1245E

PCI-1285E

## Features

- Encoder input is 10 MHz for 4xAB mode, 2.5 MHz for CW/CCW mode
- Pulse output up to 5 Mpps
- Memory buffer for trajectory planning (circular trajectory and auto blending are not supported)
- Supports E-Gear
- Hardware emergency input
- Watchdog timer
- Position latch
- Programmable interrupt
- RDY/LTC-dedicated input channels & SVON/CMP/CAM-DO/ERC-dedicated output channels are switchable for general input and output purposes

## Introduction

PCI-1245E/1285E is a 4/8-axis economic universal PCI (supporting both 3.3 V and 5 V signal slot) stepping/pulse-type servo motor control card designed for entry-level applications which need to control linear interpolation, electronic gear, continuous contouring (circular trajectories and auto blending are excluded). PCI-1245E/1285E utilizes the high-performance DSP and FPGA to calculate the motion trajectories, synchronization timing control for multiple axes and input/output handling to offer functionality, such as 2~8-axis linear interpolation, E-Gear (only for PCI-1245E), T/S-curve acceleration/deceleration rate, speed override, 16 home modes and so on. In addition, Advantech supplies a Common Motion API library, graphical utility and user-friendly examples to decrease programming load, helping users complete configuration and diagnosis easily.

## Specifications

### Pulse Type Motion Control

▪ <b>Motor Driver Support</b>	Pulse-type servo/stepping
▪ <b>Number of Axis</b>	PCI-1245E: 4 PCI-1285E: 8
▪ <b>Interpolation</b>	PCI-1245E: 2-axis linear PCI-1285E: 2-axis linear
▪ <b>Max. Output Speed</b>	5 Mbps
▪ <b>Step Count Range</b>	±2, 147, 483, 646
▪ <b>Pulse Output Type</b>	Pulse/direction (1-pulse, 1-direction type) or CW/CCW (2-pulse type)
▪ <b>Position Counters</b>	Range of command and actual position
▪ <b>Velocity Profiles</b>	T-Curve, S-Curve
▪ <b>Local I/O</b>	Machine Interfaces: PCI-1245E: 16-ch DI, 16-ch DO PCI-1285E: 32-ch DI, 32-ch DO
Servo Driver Interfaces:	LMT+, LMT-, ORG ALM, INP
General Digital I/O:	

### Encoder Interface

▪ <b>Input Type</b>	Quadrature (A/B phase) or up/down
▪ <b>Counts per Enc. Cycle</b>	x1, x2, x4 (A/B phase only)
▪ <b>Input Range</b>	PCI-1245E 5~15V PCI-1285E 5~10V
▪ <b>Isolation Protection</b>	2,500 V <sub>DC</sub>
▪ <b>Max. Input Frequency</b>	10 MHz under 4xAB mode

### General

▪ <b>Bus Type</b>	Universal PCI V2.2
▪ <b>Connectors</b>	PCI-1245E: 1 x 100-pin SCSI female connector PCI-1285E: 2 x 100-pin mini-SCSI female connector
▪ <b>Dimensions (L x H)</b>	175 x 100 mm (6.9" x 3.9")

▪ <b>Power Consumption</b>	PCI-1245E: Typical: 5 V @ 850 mA Max.: 5 V @ 1 A PCI-1285E: Typical: 5 V @ 530 mA 3.3 V @ 160 mA Max.: 5 V @ 500 mA 3.3 V @ 1 A
▪ <b>Humidity</b>	5 ~ 95% RH, non-condensing (IEC 60068-2-3)
▪ <b>Operating Temperature</b>	0 ~ 60°C (32 ~ 140°F)
▪ <b>Storage Temperature</b>	-20 ~ 85°C (-4 ~ 185°F)

## Ordering Information

▪ <b>PCI-1245E-AE</b>	Economic 4-axis Stepping/Servo Control Universal PCI Card
▪ <b>PCI-1285E-AE</b>	Economic 8-axis Stepping/Servo Control Universal PCI Card

### Accessories

▪ <b>ADAM-3956-AE</b>	100-pin DIN-rail SCSI 4-axis Motion Wiring Board
▪ <b>ADAM-3955-AE</b>	50-pin DIN-rail SCSI 2-axis Motion Wiring Board
▪ <b>ADAM-39100-AE</b>	100-pin DIN-rail SCSI Wiring Board
▪ <b>PCL-101100M-1E/2E/3E</b>	100-pin SCSI Cable, 1m/2m/3m
▪ <b>PCL-10251-1E/3E</b>	100-pin SCSI to Two 50-pin SCSI Cable, 1m/3m
▪ <b>PCL-101100SB-1E/2E/3E</b>	Mini-SCSI-100 Shielded Cable, 1m/2m/3m (for PCI-1285E)
▪ <b>PCL-10153PA5-2E</b>	DB-26 pin to SCSI-50 pin 50-pin Cable from ADAM-3955/ADAM-3956 to Panasonic A4 and A5 Servo, 2 m
▪ <b>PCL-10153PA5LS-2E</b>	DB-26 pin to SCSI-50 pin 50-pin Cable from ADAM-3955/ADAM-3956 to Panasonic MINAS A Servo, 2 m
▪ <b>PCL-10153YS5-2E</b>	DB-26 pin to SCSI-50 pin 50-pin Cable from ADAM-3955/ADAM-3956 to Yaskawa Sigma V Servo, 2 m
▪ <b>PCL-10153MJ3-2E</b>	DB-26 pin to SCSI-50 pin 50-pin Cable from ADAM-3955/ADAM-3956 to Mitsubishi J3 Servo, 2 m
▪ <b>PCL-10153DA2-2E</b>	DB-26 pin to SCSI-50 pin Cable from ADAM-3956 to Delta A2 Servo, 2 m