MULTI-BEAM®

Optical Data Transmitter System



EM3T-1M Emitter and R1T3 Receiver

The MULTI-BEAM Optical Data Transmitter System provides a simple and very economical method for transmitting logic-level data over a modulated LED light beam. It is ideal for communication with overhead cranes and other rail-mounted control systems. It is also often used to carry data to or from rotary index tables, and in such applications replaces mechanical brush contacts.

The data transmitter consists of a special MULTI-BEAM emitter scanner block (model SBEM3) and dc power block (model PBT-1M). Emitter assembly model EM3T-1M uses a modulated infrared LED that is gated "on" and "off" by the data signal via an optical coupler in the power block. The light is inhibited (turned "off") when current is applied to the optical coupler.

The data receiver (model R1T3) is composed of standard MULTI-BEAM components: scanner block SBR1, power block PBT, and on/off logic model LM3. The output is an open-collector NPN transistor that "follows" the action of the data stream. The LIGHT/ DARK operate jumper on the logic module may be used to program the output so that a logic "1" is represented by the presence or absence of the light signal from the emitter. A PNP (current sourcing) output is available by substituting power block model PBP, or by ordering assembled receiver model R1P3. See the specifications and hookup diagrams for 3- & 4-wire dc power blocks (data sheets 03499) for detailed information.

Data may be transmitted over a distance of up to 200 feet (60 m) in a clean environment (see excess gain curve). The data rate (BAUD rate) is limited by the modulation frequency (30 kHz) and by the receiver response. The R1T3 receiver will respond to a change in data state (light or dark) of 1 millisecond or longer, resulting in a theoretical maximum data rate (assuming a square wave) of 500 BAUD. This suggests a maximum practical data rate of 300 BAUD. The receiver scanner block may be modified for 300 microsecond (3 times faster) response. Contact the factory for further information.

SPECIFICATIONS, Optical Data Transmitter System

SUPPLY VOLTAGE: 10 to 30V dc, 10% maximum ripple.

EM3T-1M 100mA maximum; **R1T3** 30mA maximum, exclusive of load. **INPUT SIGNAL:** the input consists of the LED portion of an optical coupler. NOTE: a suitable series resistor (customer supplied) must be installed to limit current to betweeen 10 and 30mA dc. When current is applied to the LED, the 30kHz carrier is inhibited.

OUTPUT CONFIGURATION: open-collector NPN transistor (sinks current to negative side of supply), 250mA maximum. On-state voltage drop less than 1V dc; off-state leakage current less than 10 microamps.

RESPONSE TIME: 1 millisecond ON and OFF. Maximum data rate: 300 BAUD. **INDICATOR LED:** red LED on top of R1T3 receiver. Banner's exclusive, patented Alignment Indicating Device (AIDTM) lights the LED whenever the receiver detects the light from the EM3T-1M, and pulses the LED at a rate proportional to the received light level. It will go "off" with current applied to the modulator input.

CONSTRUCTION: same as standard MULTI-BEAMs. Reinforced VALOX[®] housing with components totally encapsulated. Stainless steel hardware. Meets NEMA







The MULTI-BEAM Optical Data Transmitter System is also used in conjunction with the Banner model MP-8 Multiplexer Module for multiplesensor arrays used for profile measurement and "curtain of light" applications. See data sheet 03421 for further information.

standards 1, 3, 12, and 13. OPERATING TEMPERATURE RANGE: -40 to +70 degrees C (-40 to +158 degrees F). RANGE: 200 feet (60m). See excess gain curve, page 2.



WARNING

This photoelectric sensing system does NOT include the self-checking redundant circuitry necessary to allow its

use in personnel safety applications. A sensor failure or malfunction can result in *either* an energized or a de-energized output condition.

Never use this product as a sensing device for personnel protection. Its use as a safety device may create an unsafe condition which could lead to serious injury or death.

Only MACHINE-GUARD and PERIM-ETER-GUARD Systems, and other systems so designated, are designed to meet OSHA and ANSI machine safety standards for point-of-operation guarding devices. No other Banner sensors or controls are designed to meet these standards, and they must NOT be used as sensing devices for personnel protection.



Installation and Alignment

<u>Wiring</u>

System power: Power the sensors with 10-30V dc at terminals #1 and #2 of each power block, observing polarity. Total current requirement is 130 mA per sensor pair, exclusive of load.

Emitter gate input: Install a suitable series resistor to limit current to 10-30 mA. Observe polarity when connecting the gating signal.

Receiver output: The output of the receiver at terminal #3 can *sink* up to 250 mA at 10-30V dc. If a current sourcing output is required, substitute power block model PBP, or assembled receiver model R1P3.

<u>Alignment</u> Reliable operation of the MULTI-BEAM Optical Data Transmitter System requires the maintenance of alignment between the transmitter and receiver units. The model SMBLS 3-axis mounting bracket (see above) is recommended for ease and reliability of alignment.

After all wiring has been completed and checked, align the optical data transmitter system components. First, mount the emitter in place. Apply power to both units. Align the units to each other as best you can "by eye".

Then, while holding the receiver and watching its alignment indicator LED, move the receiver up-down and left-right, including angular position, to locate the center of the beam. The center of the beam corresponds to the strongest received signal level (fastest receiver LED indicator pulse rate).

If the sensing area is large, reduce the sensitivity of the receiver (remove the white nylon screw and turn the control counterclockwise) to shrink the area. Note that this is a 15-turn control. If the emitter-receiver distance will change during use, perform the alignment at the greatest expected separation distance. Mount the receiver securely in the center of the beam, and increase the SENSITIVITY control to maximum (15 or more full turns fully clockwise).

Final checkout: The red LED indicator on the R1T3 receiver should be "on" with power applied to correctly aligned units, and should go "off" when current is applied to the modulator input (terminal #3) of the EM3T-1M transmitter.

The light/dark operate selection jumper on the R1T3's logic module reverses the polarity of the receiver's data stream output.