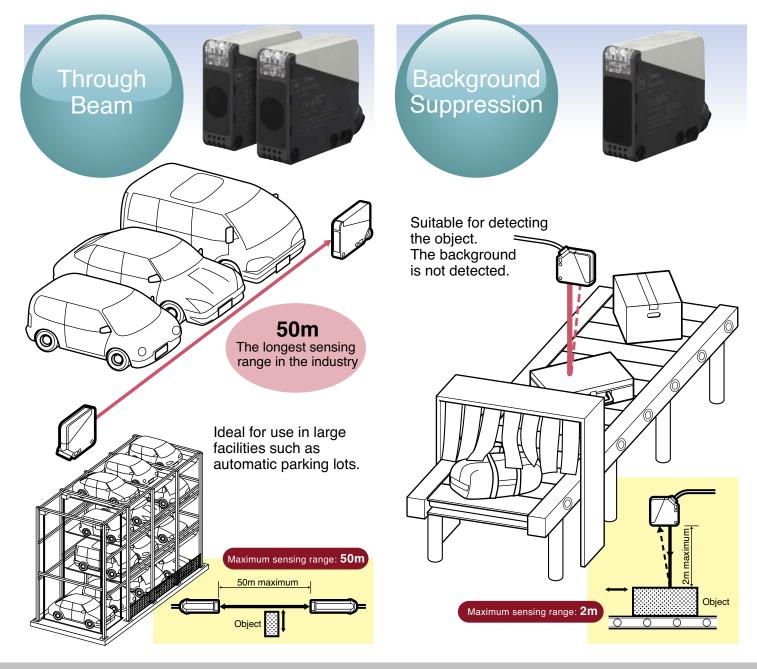


SA1U Photoelectric Switches

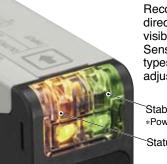


IDEC CORPORATION

Long sensing range of 50m maximum (through-be Universal voltage and DC power types available fe



Operation status can be easily recognized by LEDs



Recognizable from different directions. The front side is visible from a distance. Sensitivity of through-beam types can easily be adjusted.

Stable LED *Power LED for through-beam type

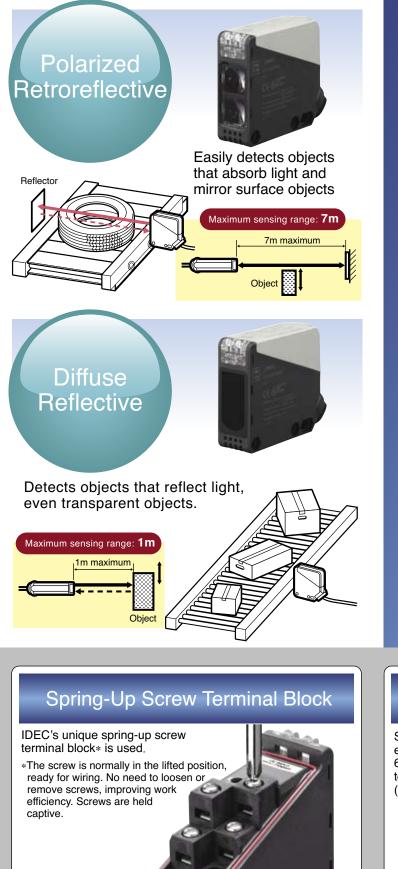
Status LED

IP67 Waterproof Protection



Note: IP67 protection degree is acheived when an applicable cable is used.

eam type) or worldwide usage



SA1U Terminal Block Type

Photoelectric Switches

Universal Voltage Power Supply

Universal voltage types operate on 24 to 240V AC and 12 to 240V DC. DC power types operate on 12 to 24V DC.

Washdown IP67 Environment

Ideal for use in a wet enviroment such as bottling and food processing lines.

Four Sensing Methods

Through-beam

Long distance detection. Offers sensing range of up to 50m.

Background suppresion

Sensing range up to 2m. Not affected by background.

Polarized-retroreflective

Sensing range up to 7m. Easily detects mirrored surfaces.

Diffuse-reflective

Sensing range up to 1m. Detects objects that reflect light, even transparent objects.

Close Mounting (except through-beam)

Interference prevention enables close mounting of two SA1U photoelectric switches in limited spaces.

Time Delay

Four operation modes to choose from: one shot, ON delay, OFF delay, and normal modes. Time ranges can be set from 0.1 to 5 seconds.

Various Mounting Hole Layouts

Mounting hole centers are selectable from 40, 50 to 55 mm.

IDEC's original spring-up screw terminal block saves wiring time



Easy Wiring

Spring-up screw terminal block enables easy wiring. Save up to 65% wiring time compared to competitor products (IDEC research).

Ea

SA1U Photoelectric Switches

Wide variations such as universal voltage and DC power types, available with time delay. Maximum sensing range of 50m (through-beam).

- ·Universal voltage types operate on 24 to 240V AC and 12 to 240V DC. DC power types operate on 12 to 24V DC.
- Washable IP67
- ·Four sensing methods: through-beam, polarized retroreflective, diffuse-reflective, and background suppression.
- ·Adjustable time delay: 0.1 to 5 seconds
- •Mounting hole centers: 40, 50 to 55 mm
- ·Operation and stable LED indicators.
- ·SPDT contact for relay output type.
- •Transistor output type has NPN and PNP open collector dual outputs.
- · Interference prevention allows two units to be mounted in close proximity (except through-beam type).
- · Spring-up terminal block structure enables easy wiring. Wiring can be extended to up to 100m using ø8 to ø10 mm round cables.



Types



Types							Package Quantity: 1	
Sensing Method	Detectable Object	Sensing Range	Power Voltage	Control Output	Attachments	Time Delay Functions	Type No. (Ordering Type No.)	
Though-Beam			24 to 240V AC (50/60Hz)	Relay contact SPDT 250V AC/3A, 30V DC/3A	Sensitivity control	Without	SA1U-T50M	
≝⊂	Onoque	50m may	12 to 240V DC	(resistive load)	screwdriver	With	SA1U-T50MT	
	Opaque	50m max.	10 40 041/ DO		•Mounting bracket •Gland, gland washer	Without	SA1U-T50MW Available Soon	
			12 to 24V DC	NPN/PNP open collector	•Gland gaskets*	With	SA1U-T50MWT Available Soon	
Polarized Retroreflective		7m max.	24 to 240V AC (50/60Hz)	Relay contact SPDT 250V AC/3A, 30V DC/3A	Sensitivity control screwdriver Neflector (IAC-R5) Mounting bracket Gland, gland washer Gland gaskets*	Without	SA1U-P07M	
	Opaque Mirror surface		12 to 240V DC	(resistive load)		With	SA1U-P07MT	
			12 to 24V DC	NPN/PNP open collector		Without	SA1U-P07MW Available Soon	
						With	SA1U-P07MWT Available Soon	
Diffuse-Reflective	Opaque Transparent 1m max. (50 12 1 1m max.	Opaque Transparent 1m max.	24 to 240V AC	Relay contact SPDT 250V AC/3A, 30V DC/3A	Sensitivity control	Without	SA1U-D01M	
t t				(50/60Hz) 12 to 240V DC	(resistive load) screwdriver	screwdriver	With	SA1U-D01MT
╡╺═╍╍┙			10 40 041/ DO	V DC NPN/PNP open collector	 Mounting bracket Gland, gland washer Gland gaskets* 	Without	SA1U-D01MW Available Soon	
			12 to 24V DC			With	SA1U-D01MWT Available Soon	
Background Suppression		24 to 240V AC (50/60Hz) 12 to 240V DC	Relay contact SPDT	Sensitivity control	Without	SA1U-B02M		
<u> </u>	0			250V AC/3A, 30V DC/3A (resistive load)	screwdriver	With	SA1U-B02MT	
	Opaque	2m max.			•Mounting bracket •Gland, gland washer	Without	SA1U-B02MW Available Soon	
		12 to 2	12 to 24V DC		•Gland gaskets*	With	SA1U-B02MWT Available Soon	

*Two different-size gland gaskets are supplied. Select according to the cable diameter.

Small hole gasket: cable diameter Ø8 to Ø9 mm Large hole gasket: cable diameter Ø9 to Ø10 mm

Accessories

Item		Type No. (Ordering Type No.)	Package Quantity
	Standard	IAC-R5	1
	Small	IAC-R6	1
	Large	IAC-R8	1
Reflector	Narrow (rear/side mounting)	IAC-R7M	1
Reflector	Narrow (rear mounting)	IAC-R7B	1
	Narrow (side mounting)	IAC-R7S	1
	Tape (40 × 35 mm)	IAC-RS1	1
	Tape (80 × 70 mm)	IAC-RS2	1
	For IAC-R5	IAC-L2	1
Reflector Mounting Bracket	For IAC-R6	IAC-L3	1
	For IAC-R8	IAC-L5	1

• The IAC-L2 is not supplied with reflector mounting screws (M4) and nuts.

• The IAC-L3 is supplied with two mounting screws (M3 × 8 mm sems).



Specifications

•Universal Voltage Type

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression		
Type No.	SA1U-T50M SA1U-T50MT	SA1U-P07M SA1U-P07MT	SA1U-D01M SA1U-D01MT	SA1U-B02M SA1U-B02MT		
Power Voltage	24 to 240V AC (21.6 to 264V AC	c) 50/60Hz, 12 to 240V DC (10.8	to 264V DC) compatible			
Power Consumption	Projector: 3 VA maximum Receiver: 3 VA maximum					
Control Output	Electrical life (minimum operatio	Relay contact SPDT, switching capacity: 250V AC/3A (resistive load), 30V DC/3A (resistive load) Electrical life (minimum operations): 100,000 (NO contact), 50,000 (NC contact) Mechanical life (minimum operations): 50,000,000				
Minimum Applicable Load	5V DC, 10 mA minimum (reference value)					
Response Time	20 ms maximum	20 ms maximum				
Insulation Resistance	Between power and output terminals: 20 MΩ minimum (500V DC megger)					
Dielectric Strength	Between power and output terminals: 1500V AC, 1 minute, Between output terminals: 750V AC, 1 minute					
Weight (approx.)	Projector: 115g, Receiver: 130g 130g					

•DC Power Type

Sensing	Method	Through-Beam Polarized Retroreflective Diffuse-Reflective Background Suppression				
Type No		SA1U-T50MW SA1U-P07MW SA1U-D01MW SA1U-B02MW SA1U-T50MWT SA1U-P07MWT SA1U-D01MWT SA1U-B02MWT				
Power V	oltage	12 to 24V DC (10 to 30V DC) rip	ople rate 10% p-p maximum	·		
Current	Draw	Projector: 20 mA maximum Receiver: 25 mA maximum 30 mA maximum				
	Туре	NPN, PNP open collector (dual output) NPN: 100 mA maximum, PNP: 100 mA maximum 30V DC maximum				
Control	Load Current					
Output	Applied Voltage					
	Voltage Drop	NPN: 2.4V maximum, PNP: 2.4	V maximum			
Respons	se Time	1 ms maximum				
Insulatio	n Resistance	Between live and dead parts: 20) MΩ minimum (500V DC megg	er)		
Dielectri	c Strength	Between live and dead parts: 1000V AC, 1 minute				
Weight (Weight (approx.) Projector: 105g, Receiver: 110g 110g					

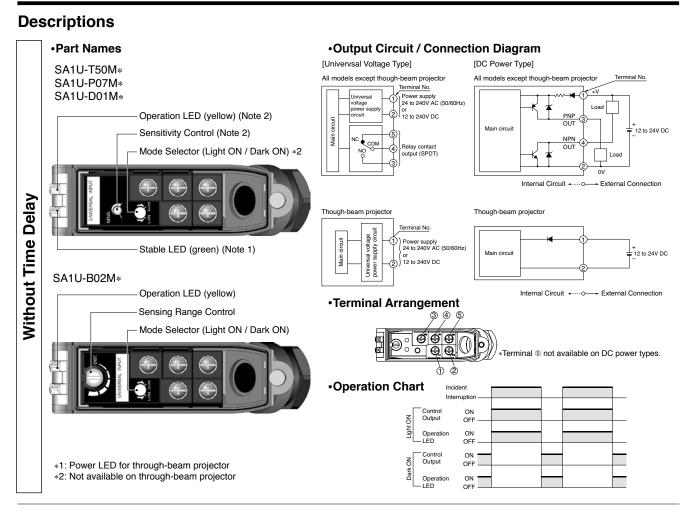
Common Specifications

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression		
Sensing Distance	50m maximum	0.2 to 7m (when using supplied reflector IAC-R5)	1m maximum (200 × 200 mm white mat paper)	0.2 to 2m (200 × 200 mm white mat paper)		
Preset Distance		-		0.4 to 2m (200 × 200 mm white mat paper)		
Detectable Object	Opaque	Opaque/Mirror surface	Opaque/Transparent	Opaque		
Hysteresis	-	—	20% of sensing distance max.	15% of sensing distance max.		
Operation Mode	Light ON or Dark ON (mode sel	ector)				
Control Output	[Projector] Power LED: Green [Receiver] Operation LED:Yellow Stable LED: Green	Operation LED: Yellow Stable LED: Green	Operation LED: Yellow			
Light Emitting Element	Infrared LED (870 nm)	Red LED (660 nm)	Infrared LED (870 nm)			
Sensitivity Adjustment	1-turn control knob			8-turn control knob		
Extraneous Light Immunity	Sunlight: 10,000 lux maximum,	Incandescent lamp: 5,000 lux ma	ximum			
Vibration Resistance	Damage limits: 10 to 55 Hz, am	plitude 1.5 mm, 30 minutes in ead	ch axis			
Shock Resistance	Damage limits: 500 m/s ² , 3 sho	cks each in 6 axes 3 consecutive	times			
Operating Temperature	-25 to +60°C (no freezing), stor	age temperature: -40 to +70°C				
Operating Humidity	35 to 85% RH (no condensation), storage humidity: 35 to 85% RI	Н			
Connection Method	Terminal block with M3 spring-u	p screws				
Applicable Cable	Outside diameter ø8 to ø10 mm	Outside diameter ø8 to ø10 mm (core 0.3 to 0.75 mm ²)				
Cable Extension	Extendable up to 100m with a c	Extendable up to 100m with a cabtyre cable of 0.3 mm ² minimum				
Housing Material	PBT (indicator cover: PC)					
Lens Material	PC/PET PMMA PC/PET					
Degree of Protection	IP67 (IEC/EN60529)					

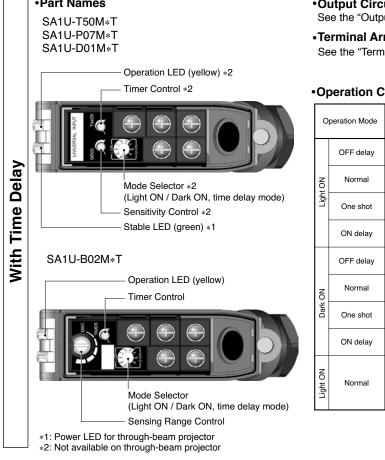
•Time Delay Specifications

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression		
Type No.	SA1U-T50MT SA1U-T50MWT	SA1U-P07MT SA1U-P07MWT	SA1U-D01MT SA1U-D01MWT	SA1U-B02MT SA1U-B02MWT		
Time Range	0.1 to 5.0 sec (adjusted with the	0.1 to 5.0 sec (adjusted with the 1-turn control knob)				
Time Delay Function	One shot, ON delay, OFF delay, and normal (no delay limit operation) modes					
Temperature Effect of Time Delay	±10% maximum of the time delay for 20°C temperature rise within the operating temperature range					
Repetitive Accuracy of Time Delay	±1.0% maximum of the time delay for repetitive inputs at 10 seconds or more					

SA1U Photoelectric Switches







Output Circuit / Connection Diagram

See the "Output Circuit / Connection Diagram" diagram above.

Terminal Arrangement

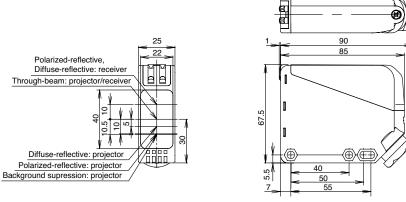
See the "Terminal Arrangement" diagram above.

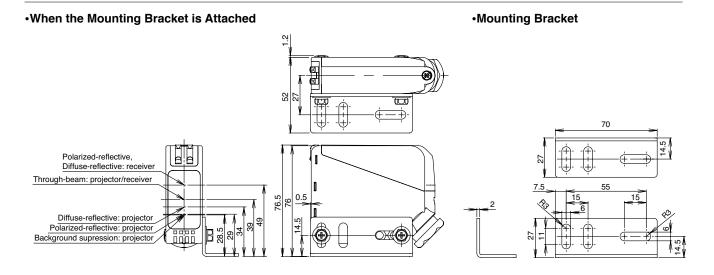
Operation Chart

0	peration Mode	Mode Selector Position	Incident
	OFF delay	0	ON OFF
Light ON	Normal	1	ON OFF
Ligh	One shot	2	ON OFF
	ON delay	3	ON CFF
	OFF delay	4	ON OFF
NO	Normal	5	ON OFF
Dark ON	One shot	6	
	ON delay	7	
NO	Normal	8	ON
Light ON	Norma	9	OFF

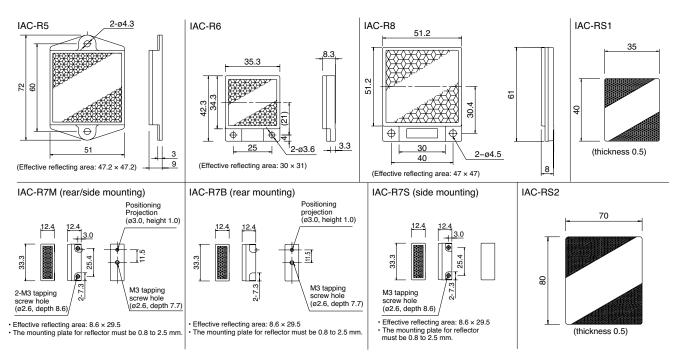
Dimensions

Photoelectric Switch





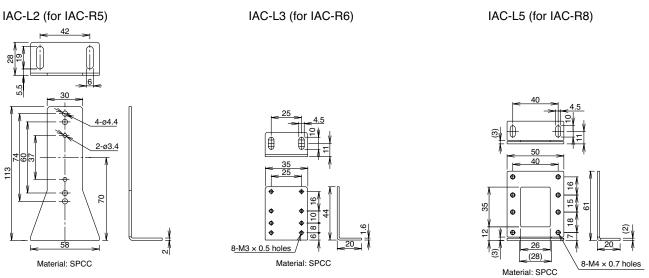
Reflector



All dimensions in mm.

Dimensions

Reflector Mounting Bracket

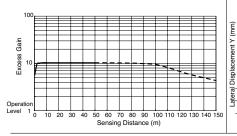


Characteristics (Typical)

•Through-Beam Type SA1U-T50M*



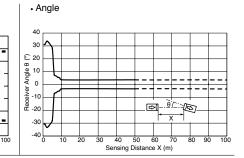
(transparency 1% ND filter is used)



• Lateral Displacement (transparency 2.8% ND filter is used)

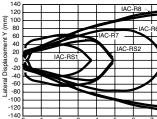
30 40 50 60 Sensing Distance X (mm) 90

80



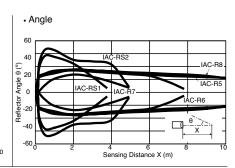
Polarized Retroreflective Type SA1U-P07M*

• Excess Gain



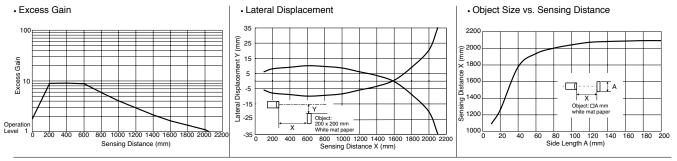
Lateral Displacement

-2000



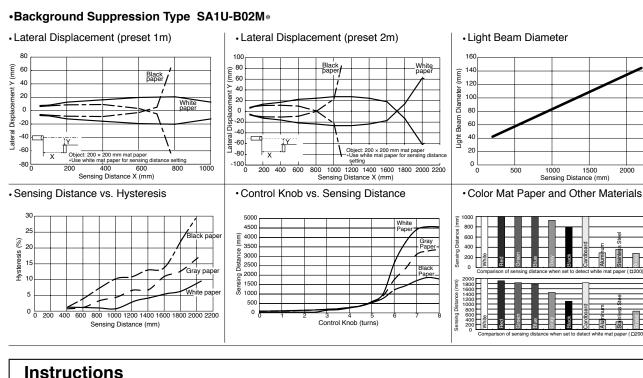
•Diffuse-Reflective Type SA1U-D01M*

Sensing Distance (m)



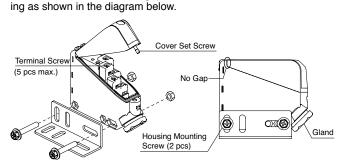
Sensing Distance X (mm)

Characteristics (Typical)



Installation

Make sure that there are no gaps between the cover and the hous-



To maintain waterproof characteristics, tighten the screws within the range of the recommended tightening torque. Excessive tightening may cause damage.

Screw Tightening Torque

Screw	Recommended Tightening Torque (N·m)
Terminal screw	0.6 to 1.0
Gland	4.0 to 6.0
Cover set screw	0.5 to 0.8
Housing mounting screw	0.8 to 1.2

Notes

- When installing photoelectric switches, take into consideration the reflecting light from the floor or walls as it may affect sensing of through-beam and background suppression types.
- Make sure to prevent sunlight, fluorescent light, and fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- When installing SA1U photoelectric switches, do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.
- Make sure that the supply voltage is within the rated values.
- When using a switching regulator, be sure to ground the FG (frame ground) terminal.
- · To suppress a transient state at start-up, a circuit to turn off the

output is installed (universal voltage type: 50 ms, DC power type: 100 ms). The timer will start after resetting the off output.

- To meet European Union Low Voltage Directives, install an EN approved fuse on the outside of the power terminal or output terminal of the universal voltage type SA1U photoelectric switches.
- · Attach the cover properly to maintain waterproof characteristics.
- Interference prevention allows two SA1U photoelectric switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on page 8.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will dissolve. To remove dust and moisture build-up, use soft dry cloth.
- When mounting the reflector, do not tighten the mounting screws excessively, otherwise the screw hole of the reflector may be damaged.
- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflectors and M3 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N \cdot m maximum.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m. While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- IAC-RS1 and IAC-RS2 reflectors can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the surface to ensure secure attachment.

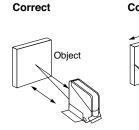


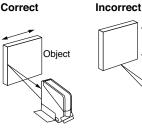
2500

Instructions

Installing the Background Suppression (BGS) Type

Install the sensor head as shown below to minimize sensing errors.

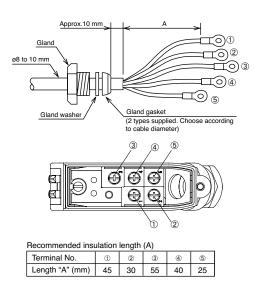




Object

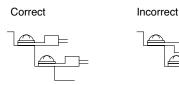
Wiring

Connecting Cables

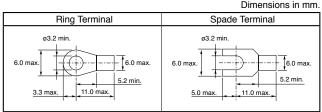


- Connect the cables to the correct terminal number. Connect the lower terminal screws first.
- · Attach the cover and secure with the set screw.
- *To maintain waterproof and dustproof characteristics, use cabtyre cables (do not use soft cables as it may fall out) with Ø8 to Ø10 mm diameter. Install the attached gland gasket and washer and tighten the gland securely. For the small gland gasket, use a cable with Ø8 to Ø10 mm diameter. For the large gland gasket, use a cable with Ø9 to Ø10 mm diameter. The cable sheath should be 10 mm approx. Make sure that the gland washer fits in the groove of the gasket.
- · When wiring, make sure that the power is turned off.
- · Incorrect wiring may cause damage to the internal circuit.
- Avoid parallel wiring with high-voltage or power lines (especially inverters) in the same conduit, otherwise noise may cause malfunction and damage.
- When wiring is long or may be affected by power lines, use a separate conduit for wiring.
- Use a cable of 0.3 mm² minimum core wires. The cable can be extended up to 100m. For DC power types, voltage drop due to resistance of the cable lead wire should be taken into consideration.

 When using crimp terminals, make sure that the terminals do not come into contact with adjacent terminals. For correct installation, see the figure below.



Dimension of Applicable Crimping Terminals

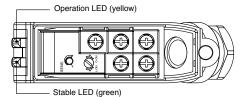


· When using insulation for ring terminals, use an insulating sheath.

Install the insulation sheath to the crimp part before wiring.

· Only one crimp terminal can be connected per terminal.

Indicator and Output Operation



The operation LED turns on (yellow) when the control output is on. The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the SA1U photoelectric switch after the stable LED is on.

See the table below.

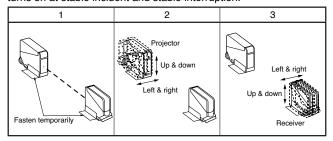
Light Receiving	Stable LED	Operation LED (yellow)/ Control Output		
Status	(green)	Light ON	Dark ON	
Stable Incident	ON	ON	OFF	
Unstable Incident	055	UN	UFF	
Unstable Interruption	OFF	OFF	ON	
Stable Interruption	ON		UN	

Instructions

Optical Axis Alignment (Light ON)

(1) Through-Beam Type

Fasten the receiver temporarily. Place the projector facing the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right, and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.



(2) Polarized Retroreflective Type

Install the reflector perpendicularly to the optical axis. Move the SA1U photoelectric switch up, down, right, and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

(3) Diffuse-Reflective Type

Place the SA1U photoelectric switch where the switch can detect an object. Move the switch up, down, right, and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption.

Sensitivity Adjustment

(except Background Supression Type)

- Referring to the table below, adjust the sensitivity of the SA1U photoelectric switch when necessary, such as when the throughbeam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption.
- Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1U photoelectric switch to turn the control as shown below, to a torque of 0.03 N·m maximum.

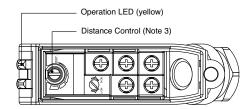
Step	Photoelectric Switch Status	Sensitivity Control	Adjusting Procedure
1	Receiving light • Through-beam, polarized reflective: No object detected • Diffuse reflective: Object detected	Min. max.	Turn the control counterclockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted • Through-beam, polarized reflec- tive: Object detect- ed • Diffuse reflective: No object detected	A B min. max.	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	_	A B min. max.	Set the middle point between point A and B as point C.

Adjustment of Sensing Range for Background Suppression

When adjusting the sensing range, follow the instruction below.

Step	Distance Control	Adjusting Procedure
1	DIST.	Install the photoelectric switch and the object firmly. Turn the control counterclockwise until the operation LED turns off (turns on with dark ON type). From this point, turn the control clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	B DIST.	Remove the object, and confirm that the operation LED turns off (turns on with dark ON type). Turn the control clockwise until the operation LED turns on (detecting the background) (turns off with dark ON type) (point B). (Note 1)
3	B DIST. C	Set the middle point between point A and B as point C. (Note 2)

- Note 1: When the background distance is too far and not detected, turn the control 360° , and set the point as point C.
- Note 2: Because the control is multi-turn, it may take more than one turn to move from point A to point B.



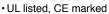
- Note 3: Turning the control clockwise lengthens the sensing distance.
- Note 4: Background suppression (BGS) type is not provided with a stable LED.

SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Simple, small, and worldwide standard

· Six sensing methods

- Cable type (three cable lengths) and M8 connector type are available.
- •NPN output, PNP output, light ON, and dark ON can be selected.
- · Background suppression (BGS) type detects objects only, ignoring the background.
- · Red LED type available for easy alignment in long distance applications (through-beam, polarized retroreflective, small-beam reflective, BGS)
- · Convergent reflective type is ideal for detecting objects at a short distance with a background.
- · Also available without sensitivity adjustment (through-beam and polarized retroreflective)
- · Air blower mounting block for installing an air blower to clean the lens surface, ideal to
- maintain a clean lens surface and sensor performance.







Sensing	Method	Sensing Range	Type No.
Through-Beam		(SA1E-T*NA)	•NPN output SA1E-TN* •PNP output SA1E-TP*
Polarized Retroreflective		3.0m [100 mm] (when IAC-R5/R8 is used)	•NPN output SA1E-PN* •PNP output SA1E-PP*
Diffuse-Reflective		700 mm	•NPN output SA1E-DN* •PNP output SA1E-DP*
Small-beam Reflective		50 to 150 mm	•NPN output SA1E-NN* •PNP output SA1E-NP*
Background Suppression		Adjustable sensing range 40 to 200 mm	•NPN output SA1E-BN* •PNP output SA1E-BP*
Convergent Reflective		5 to 35 mm	NPN output SA1E-GN* PNP output SA1E-GP*

Safety Precautions

Turn off power to the SA1U photoelectric switches before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shock or fire hazard.

Specifications and other descriptions in this catalog are subject to change without notice.

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