Tel +1 (717) 767-6511
Fax +1 (717) 764-0839
www.redlion.net

Bulletin No. PAXLCR- B
Drawing No. LP0749
Released 04/09

MODEL PAXLCR - PAX LITE DUAL COUNTER AND RATE METER

- *6 DIGIT, 0.56" HIGH RED LED DISPLAY*
- *PROGRAMMABLE SCALING FOR COUNT AND RATE*
- *BI-DIRECTIONAL COUNTING, UP/DOWN CONTROL*
- *QUADRATURE SENSING (UP TO 4 TIMES RESOLUTION)*
- *BUILT-IN BATCH COUNTING CAPABILITY*
- *PROGRAMMABLE USER INPUT*
- *DUAL 5 AMP FORM C RELAYS*
- *UNIVERSALLY POWERED*
- *NEMA 4X/IP65 SEALED FRONT BEZEL*

c UL US LISTED IND. CONT. EQ. 51EB

For Model No. PAXLCRU0 Only

GENERAL DESCRIPTION

The PAXLCR is a versatile meter that provides a single or dual counter with rate indication, scaling and dual relay outputs. The 6-digit display has 0.56" high digits with adjustable display intensity. The display can be toggled manually or automatically between the selected counter and rate values.

The meter has two signal inputs and a choice of eight different count modes. These include bi-directional, quadrature and anti-coincidence counting, as well as a dual counter mode. When programmed as a Dual Counter, each counter has separate scaling and decimal point selection.

Rate indication is available in all count modes. The Rate Indicator has separate scaling and decimal point selection, along with programmable display update times. In addition to the signal inputs, the User Input can be programmed to perform a variety of meter control functions.

Two setpoint outputs are provided, each with a Form C relay. The outputs can activate based on either counter or rate setpoint values. An internal batch counter can be used to count setpoint output activations.

The PAXLCR can be powered from a wide range of AC or DC voltages. The meter has been specifically designed for harsh industrial environments. With a NEMA 4X/IP65 sealed bezel and extensive testing to meet CE requirements, the meter provides a tough yet reliable application solution.

ORDERING INFORMATION

MODEL NO.	DESCRIPTION	PART NUMBER
PAXLCR	Dual Counter & Rate Meter with Dual Relay Output	PAXLCR00
PAXLCRU	UL Listed Dual Counter & Rate Meter with Dual Relay Output	PAXLCRU0

SAFETY SUMMARY

All safety regulations, local codes and instructions that appear in this and corresponding literature, or on equipment, must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. Do not use this meter to directly command motors, valves, or other actuators not equipped with safeguards. To do so can be potentially harmful to persons or equipment in the event of a fault to the meter

CAUTION: Risk of Danger.
Read complete instructions prior to installation and operation of the unit.

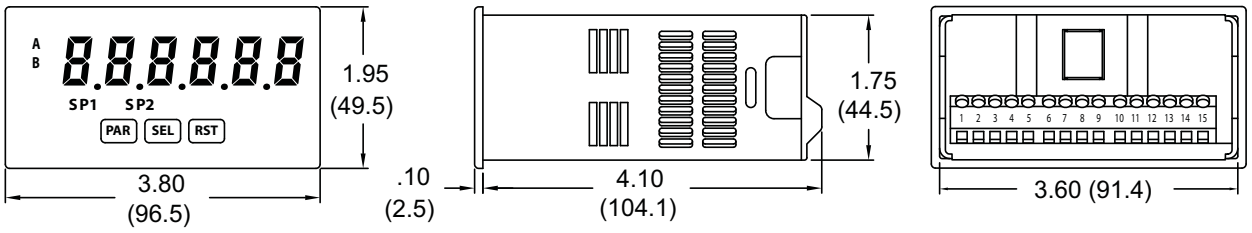
CAUTION: Risk of electric shock.

SPECIFICATIONS

1. **DISPLAY**: 6 digit, 0.56" (14.2 mm) intensity adjustable Red LED
2. **POWER REQUIREMENTS**:
   AC POWER: 50 to 250 VAC 50/60 Hz, 12 VA
   Isolation: 2300 Vrms for 1 min. to all inputs and outputs
   DC POWER: 21.6 to 250 VDC, 6 W
   DC Out: +24 VDC @ 100 mA if input voltage is greater than 50 VAC/VDC
   +24 VDC @ 50 mA if input voltage is less than 50 VDC
3. **COUNTER DISPLAYS**:
   Counter A: 6-digits, enabled in all count modes
   Display Designator: "A" to the left side of the display
   Display Range: -99999 to 999999
   Counter B: 6-digits, enabled in Dual Count mode or Batch Counter
   Display Designator: "B" to the left side of the display
   Display Range: 0 to 999999 (positive count only)
   Overflow Indication: Display "OLOL" alternates with overflowed count value
   Maximum Count Rates: 50% duty cycle, count mode dependent.
   With setpoints disabled: 25 KHz, all modes except Quadrature x4 (23 KHz).
   With setpoint(s) enabled: 20 KHz, all modes except Dual Counter (14 KHz), Quadrature x2 (13 KHz) and Quadrature x4 (12 KHz).

DIMENSIONS In inches (mm)

Note: Recommended minimum clearance (behind the panel) for mounting clip installation is 2.1" (53.4) H x 5.0" (127) W.



4. **RATE DISPLAY**: 6-digits, may be enabled or disabled in any count mode
   Display Range: 0 to 999999
   Over Range Display: "OLOL"
   Maximum Frequency: 25 KHz
   Minimum Frequency: 0.01 Hz
   Accuracy: ±0.01%
5. **COUNT/RATE SIGNAL INPUTS (INPUT A and INPUT B)**:
   See Section 2.0 Setting the DIP Switches for complete Input specifications. DIP switch selectable inputs accept pulses from a variety of sources. Both inputs allow selectable active low or active high logic, and selectable input filtering for low frequency signals or switch contact debounce.
   Input A: Logic level or magnetic pickup signals.
   Trigger levels: V_{IL} = 1.25 V max; V_{IH} = 2.75 V min; V_{MAX} = 28 VDC
   Mag. pickup sensitivity: 200 mV peak, 100 mV hysteresis, 40 V peak max.
   Input B: Logic level signals only
   Trigger levels: V_{IL} = 1.0 V max; V_{IH} = 2.4 V min; V_{MAX} = 28 VDC
6. **USER INPUT**: Programmable
   Software selectable for active logic state: active low, pull-up (24.7 KΩ to +5 VDC) or active high, pull-down resistor (20 KΩ).
   Trigger levels: V_{IL} = 1.0 V max; V_{IH} = 2.4 V min; V_{MAX} = 28 VDC
   Response Time: 10 msec typ.; 50 msec debounce (activation and release)
7. **MEMORY**: Nonvolatile E^2PROM retains all programming parameters and count values when power is removed.
8. **OUTPUTS**:
   Type: Dual Form C contacts
   Isolation to Input & User/Exc Commons: 1400 Vrms for 1 min. Working Voltage: 150 Vrms
   Contact Rating: 5 amps @ 120/240 VAC or 28 VDC (resistive load), 1/8 H.P. @ 120 VAC (inductive load)
   Life Expectancy: 100 K cycles min. at full load rating. External RC snubber extends relay life for operation with inductive loads.
   Response Time: Turn On or Off: 4 msec max.
9. **ENVIRONMENTAL CONDITIONS**:
   Operating temperature: 0 to 50 °C
   Storage temperature: -40 to 70 °C
   Operating and storage humidity: 0 to 85% max. RH (non-condensing)
   Vibration According to IEC 68-2-6: Operational 5 to 150 Hz, in X, Y, Z direction for 1.5 hours, 2g's.
   Shock According to IEC 68-2-27: Operational 30 g (10g relay), 11 msec in 3 directions.
   Altitude: Up to 2,000 meters
10. **CONNECTIONS**: High compression cage-clamp terminal block
    Wire Strip Length: 0.3" (7.5 mm)
    Wire Gage: 30-14 AWG copper wire
    Torque: 4.5 inch-lbs (0.51 N-m) max.
11. **CONSTRUCTION**: This unit is rated for NEMA 4X/IP65 outdoor use. IP20 Touch safe. Installation Category II, Pollution Degree 2. One piece bezel/case. Flame resistant. Synthetic rubber keypad. Panel gasket and mounting clip included.
12. **CERTIFICATIONS AND COMPLIANCES**:
    SAFETY
    Type 4X Enclosure rating (Face only), UL50
    IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.
    IP65 Enclosure rating (Face only), IEC 529
    IP20 Enclosure rating (Rear of unit), IEC 529
    For Model No. PAXLCRU0 Only: UL Listed, File # E137808, UL508, CSA C22.2 No. 14-M95
    LISTED by Und. Lab. Inc. to U.S. and Canadian safety standards
    ELECTROMAGNETIC COMPATIBILITY
    Emissions and Immunity to EN 61326: Electrical Equipment for Measurement, Control and Laboratory use.

Immunity to Industrial Locations:

Electrostatic discharge	EN 61000-4-2	Criterion A 4 kV contact discharge 8 kV air discharge
Electromagnetic RF fields	EN 61000-4-3	Criterion A 10 V/m
Fast transients (burst)	EN 61000-4-4	Criterion A 2 kV power 1 kV signal
Surge	EN 61000-4-5	Criterion C 1 kV L-L, 2 kV L&N-E power
RF conducted interference	EN 61000-4-6	Criterion A 3 V/rms
Voltage dip/interruptions	EN 61000-4-11	Criterion A 0.5 cycle
Emissions:		
Emissions	EN 55011	Class A

Notes:
1. Criterion A: Normal operation within specified limits.
2. Criterion C: Temporary loss of function which requires operator intervention.

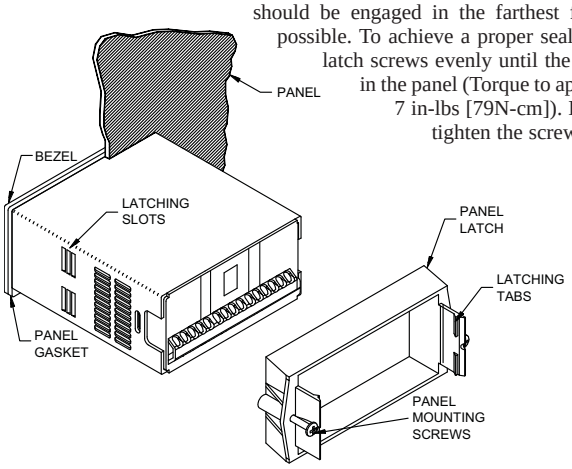
13. **WEIGHT**: 10.4 oz. (295 g)

1.0 INSTALLING THE METER

Installation

The PAX Lite meets NEMA 4X/IP65 requirements when properly installed. The unit is intended to be mounted into an enclosed panel. Prepare the panel cutout to the dimensions shown. Remove the panel latch from the unit. Slide the panel gasket over the rear of the unit to the back of the bezel. The unit should be installed fully assembled. Insert the unit into the panel cutout.

While holding the unit in place, push the panel latch over the rear of the unit so that the tabs of the panel latch engage in the slots on the case. The panel latch should be engaged in the farthest forward slot possible. To achieve a proper seal, tighten the latch screws evenly until the unit is snug in the panel (Torque to approximately 7 in-lbs [79N-cm]). Do not over-tighten the screws.



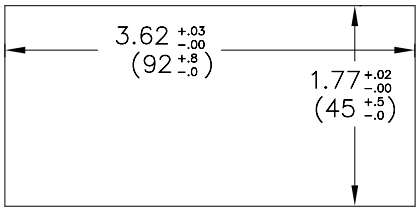
Installation Environment

The unit should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation. Placing the unit near devices that generate excessive heat should be avoided.

The bezel should be cleaned only with a soft cloth and neutral soap product. Do NOT use solvents. Continuous exposure to direct sunlight may accelerate the aging process of the bezel.

Do not use tools of any kind (screwdrivers, pens, pencils, etc.) to operate the keypad of the unit.

PANEL CUT-OUT



2.0 Setting the DIP Switches

To access the switches, remove the meter base from the case by firmly squeezing and pulling back on the side rear finger tabs. This should lower the latch below the case slot (which is located just in front of the finger tabs). It is recommended to release the latch on one side, then start on the other side latch.

Warning: Exposed line voltage exists on the circuit boards. Remove all power to the meter and load circuits before accessing inside of the meter.

SWITCH 1 (Input A)

LOGIC: Input A trigger levels V_{IL} = 1.25 V max.; V_{IH} = 2.75 V min.; V_{MAX} = 28 VDC

MAG: 200 mV peak input sensitivity; 100 mV hysteresis; maximum voltage: 40 V peak (28 Vrms); Must also have Input A SRC switch ON. (Not recommended with counting applications.)

SWITCH 2 (Input A) {See Note 1}

SNK.: Adds internal 7.8 KΩ pull-up resistor to +5 VDC, I_{MAX} = 0.7 mA.

SRC.: Adds internal 3.9 KΩ pull-down resistor, 7.2 mA max. @ 28 VDC max.

SWITCH 3 (Input A)

HI Frequency: Removes damping capacitor and allows max. frequency.

LO Frequency: Adds a damping capacitor for switch contact bounce. Limits input frequency to 50 Hz and input pulse widths to 10 msec.

SWITCH 4 (Input B) {See Note 1}

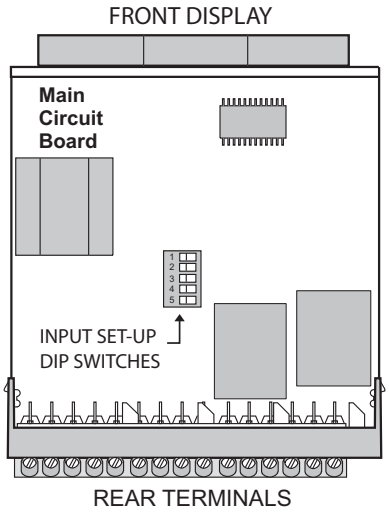
SNK.: Adds internal 7.8 KΩ pull-up resistor to +5 VDC, I_{MAX} = 0.7 mA.

SRC.: Adds internal 3.9 KΩ pull-down resistor, 7.2 mA max. @ 28 VDC max.

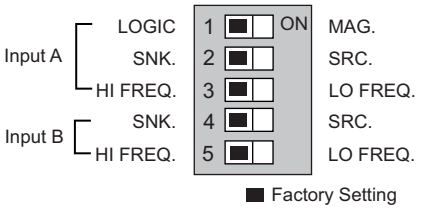
SWITCH 5 (Input B)

HI Frequency: Removes damping capacitor and allows max. frequency.

LO Frequency: Adds a damping capacitor for switch contact bounce. Limits input frequency to 50 Hz and input pulse widths to 10 msec.



Note 1: When the DIP switch is in the SNK position (OFF), the signal input is configured as active low. When the switch is in the SRC position (ON), the signal input is configured as active high.



3.0 Wiring the Meter

WIRING OVERVIEW

Electrical connections are made via screw-clamp terminals located on the back of the meter. All conductors should conform to the meter's voltage and current ratings. All cabling should conform to appropriate standards of good installation, local codes and regulations. It is recommended that the power supplied to the meter (DC or AC) be protected by a fuse or circuit breaker.

When wiring the meter, compare the numbers embossed on the back of the meter case against those shown in wiring drawings for proper wire position. Strip the wire, leaving approximately 0.3" (7.5 mm) bare lead exposed (stranded wires should be tinned with solder.) Insert the lead under the correct screw-clamp terminal and tighten until the wire is secure. (Pull wire to verify tightness.)

EMC INSTALLATION GUIDELINES

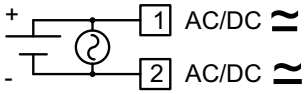
Although this meter is designed with a high degree of immunity to Electro-Magnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of the electrical noise, source or coupling method into the meter may be different for various installations. The meter becomes more immune to EMI with fewer I/O connections. Cable length, routing, and shield termination are very important and can mean the difference between a successful or troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

1. The meter should be properly connected to protective earth.
2. Use shielded (screened) cables for all Signal and Control inputs. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
   a. Connect the shield only at the panel where the unit is mounted to earth ground (protective earth).
   b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
   c. Connect the shield to common of the meter and leave the other end of the shield unconnected and insulated from earth ground.
3. Never run Signal or Control cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be ran in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
4. Signal or Control cables within an enclosure should be routed as far as possible from contactors, control relays, transformers, and other noisy components.
5. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal and Control cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection. Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:
   Ferrite Suppression Cores for signal and control cables:
   Fair-Rite # 0443167251 (RLC# FCOR0000)
   TDK # ZCAT3035-1330A
   Steward # 28B2029-0A0
   Line Filters for input power cables:
   Schaffner # FN610-1/07 (RLC# LFIL0000)
   Schaffner # FN670-1.8/07
   Corcom # 1 VR3
   Note: Reference manufacturer's instructions when installing a line filter.
6. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.
7. Switching of inductive loads produces high EMI. Use of snubbers across inductive loads suppresses EMI.
   Snubber: RLC# SNUB0000.

3.1 POWER WIRING

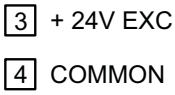
Power

Terminal 1: VAC/DC +
Terminal 2: VAC/DC -



DC Out Power

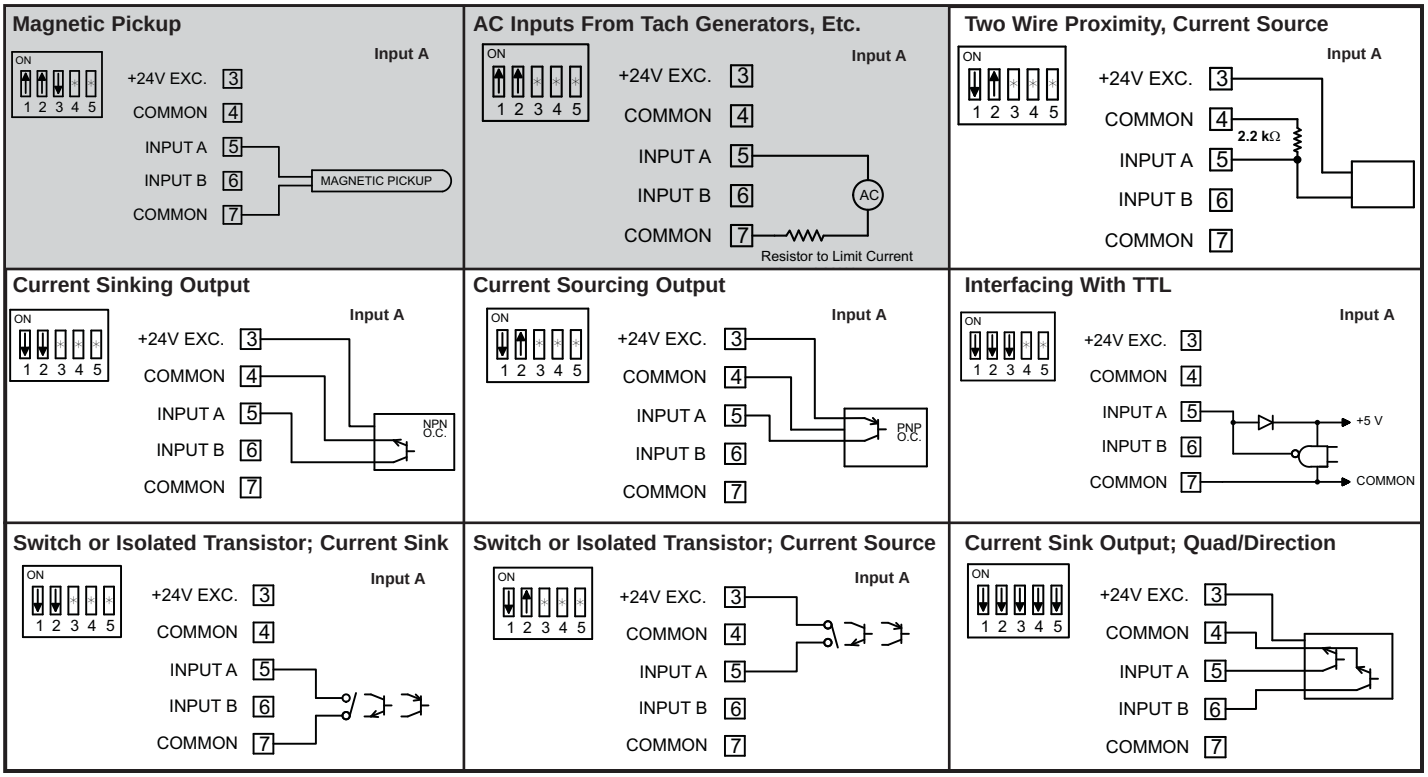
Terminal 3: + 24 VDC OUT
Terminal 4: Common



3.2 INPUT SIGNAL WIRING

The meter provides a choice of eight different count modes using two signal inputs, A and B. The Count Mode selected determines the action of Inputs A and B. Section 5.1, Input Setup Parameters, provides details on count mode selection and input action.

CAUTION: DC common (Terminal 4) is NOT isolated from Input common (Terminal 7) or User common (Terminal 9). In order to preserve the safety of the meter application, DC common must be suitably isolated from hazardous live earth referenced voltage; or Input common and User common must be at protective earth ground potential. If not, hazardous voltage may be present at the Signal or User Inputs, and Input or User common terminals. Appropriate considerations must then be given to the potential of the Input or User common with respect to earth ground.



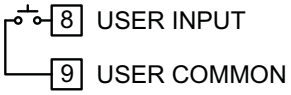
∗ *Switch position is application dependent.*

Shaded areas not recommended for counting applications.

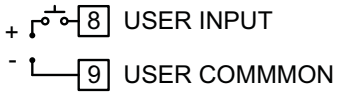
3.3 USER INPUT WIRING

Terminal 8: User Input
Terminal 9: User Common

Current Sinking (Active Low Logic)

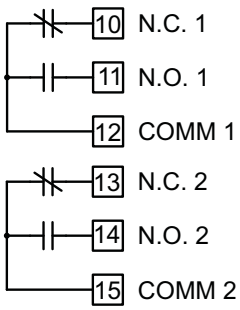


Current Sourcing (Active High Logic)



3.4 SETPOINT (OUTPUT) WIRING

Terminal 10: NC 1
Terminal 11: NO 1
Terminal 12: Relay 1 Common
Terminal 13: NC 2
Terminal 14: NO 2
Terminal 15: Relay 2 Common



4.0 Reviewing the Front Buttons and Display

BUTTON	DISPLAY MODE OPERATION	PROGRAMMING MODE OPERATION
PAR	Access Programming Mode	Store selected parameter and index to next parameter
SEL	Index display through enabled values	Advance through selection list/select digit position in parameter value
RST	Resets count display(s) and/or outputs	Increment selected digit of parameter value

OPERATING MODE DISPLAY DESIGNATORS

"A" - Counter A value
"B" - Counter B value (dual count or batch)
- Rate value is displayed with no designator

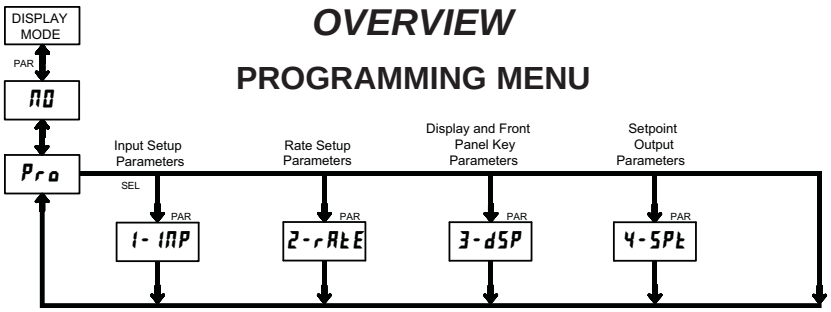
"SP1" - Indicates setpoint 1 output status.
"SP2" - Indicates setpoint 2 output status.

Pressing the **SEL** button toggles the meter through the selected displays. If display scroll is enabled, the display will toggle automatically every four seconds between the enabled display values.

5.0 Programming the Meter

OVERVIEW

PROGRAMMING MENU



PROGRAMMING MODE ENTRY (PAR BUTTON)

It is recommended all programming changes be made off line, or before installation. The meter normally operates in the Display Mode. No parameters can be programmed in this mode. The Programming Mode is entered by pressing the **PAR** button. If it is not accessible, then it is locked by either a security code or a hardware lock.

MODULE ENTRY (SEL & PAR BUTTONS)

The Programming Menu is organized into four modules. These modules group together parameters that are related in function. The display will alternate between **Pro** and the present module. The **SEL** button is used to select the desired module. The displayed module is entered by pressing the **PAR** button.

MODULE MENU (PAR BUTTON)

Each module has a separate module menu (which is shown at the start of each module discussion). The **PAR** button is pressed to advance to a particular parameter to be changed, without changing the programming of preceding parameters. After completing a module, the display will return to **Pro no**. Programming may continue by accessing additional modules.

SELECTION / VALUE ENTRY

For each parameter, the display alternates between the present parameter and the selections/value for that parameter. The **SEL** and **RST** buttons are used to move through the selections/values for that parameter. Pressing the **PAR** button, stores and activates the displayed selection/value. This also advances the meter to the next parameter.

For numeric values, the value is displayed with one digit flashing (initially the right most digit). Pressing the **RST** button increments the digit by one or the user can hold the **RST** button and the digit will automatically scroll. The **SEL** button will select the next digit to the left. Pressing the **PAR** button will enter the value and move to the next parameter.

PROGRAMMING MODE EXIT (PAR BUTTON)

The Programming Mode is exited by pressing the **PAR** button with **Pro no** displayed. This will commit any stored parameter changes to memory and return the meter to the Display Mode. (If power loss occurs before returning to the Display Mode, verify recent parameter changes.)

PROGRAMMING TIPS

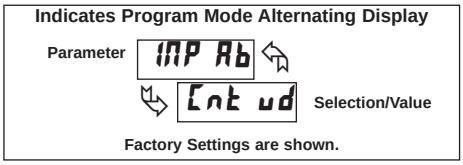
It is recommended to start with Module 1 and proceed through each module in sequence. When programming is complete, it is recommended to record the parameter programming and lock out parameter programming with the user input or programming security code.

FACTORY SETTINGS

Factory Settings may be completely restored in Module 3. This is useful when encountering programming problems.

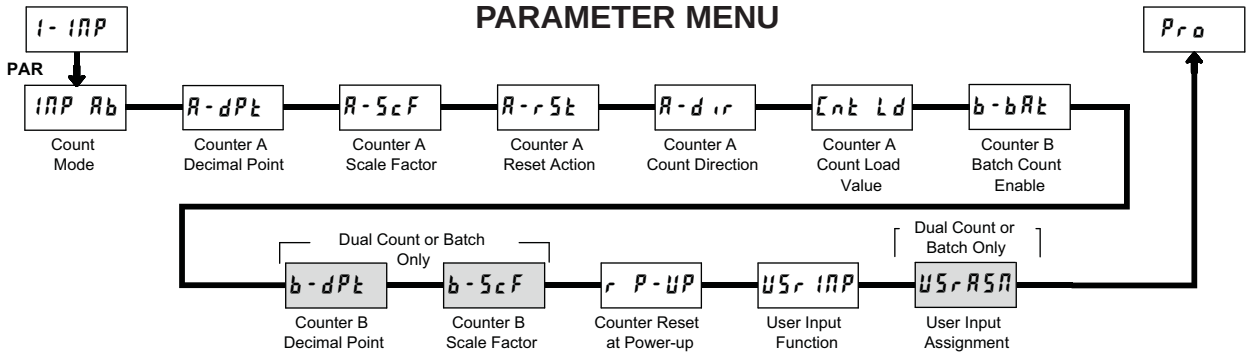
ALTERNATING SELECTION DISPLAY

In the explanation of the modules, the following dual display with arrows will appear. This is used to illustrate the display alternating between the parameter on top and the parameter's Factory Setting on the bottom. In most cases, selections and values for the parameter will be listed on the right.



5.1 MODULE 1 - INPUT SETUP PARAMETERS (1-INP)

PARAMETER MENU



Shaded area selections only apply when Counter B is enabled (Dual Count mode or batch counter).

COUNT MODE

INP Rb / Cnt ud

Cnt ud, rt-Cnt, dUAL, QUAd 1, QUAd 2, QUAd 4, AddAdd, AddSub

Select the count mode that corresponds with your application. The input actions are shown in the boxes below. For simple counting applications, it is recommended to use Count with Direction for the count mode. Simply leave the direction input unconnected.

DISPLAY	MODE	INPUT A ACTION	INPUT B ACTION
Cnt ud	Count with Direction	Counter A	Counter A Direction
rt-Cnt	Rate/Counter	Rate only	Counter A Add
dUAL	Dual Counter	Counter A Add	Counter B Add
QUAd 1	Quadrature x1	Count A	Quad A
QUAd 2	Quadrature x2	Count A	Quad A
QUAd 4	Quadrature x4	Count A	Quad A
AddAdd	2 Input Add/Add	Counter A Add	Counter A Add
AddSub	2 Input Add/Subtract	Counter A Add	Counter A Subtract

Note: The Rate indicator signal is derived from Input A in all count modes.

COUNTER A DECIMAL POSITION

A-dPt / 0

0, 0.0, 0.00, 0.000, 0.0000, 0.00000

This selects the decimal point position for Counter A. The selection will also affect Counter A scale factor calculations.

COUNTER A SCALE FACTOR

A-ScF / 0 1.0000

00.0001 to 99.9999

The number of input counts is multiplied by the scale factor to obtain the desired process value. A scale factor of 1.0000 will result in the display of the actual number of input counts. (Details on scaling calculations are explained at the end of this section.)*

COUNTER A RESET ACTION

A-rSt / 2Ero

2Ero, Cnt Ld

When Counter A is reset, it returns to Zero or Counter A Count Load value. This reset action applies to all Counter A resets, except a Setpoint generated Counter Auto Reset programmed in Module 4.

COUNTER A COUNT DIRECTION

A-dir / nor

nor, rEU

Reverse (rEU) switches the normal Counter A count direction shown in the Count Mode parameter chart.

COUNTER A COUNT LOAD VALUE

Cnt Ld / 000500

-99999 to 999999

Counter A resets to this value if Reset to Count Load action is selected. To enter a negative Count Load value, increment digit 6 to display a "-" sign.*

COUNTER B BATCH COUNT ENABLE

b-bAt / no

no, SP-2, SP-1, SP 1-2

The Counter B Batch Count function internally counts the number of output activations of the selected setpoint(s). The count source for the batch counter can be SP1, SP2 or both. Batch counting is available in all count modes except Dual Counter, which uses an external input signal for Counter B.

COUNTER B DECIMAL POSITION

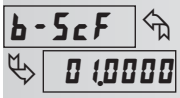
b-dPt / 0

0, 0.0, 0.00, 0.000, 0.0000, 0.00000

This selects the decimal point position for Counter B. The selection will also affect Counter B scale factor calculations.

*For value entry instructions, refer to selection/value entry in the Programming The Meter section.

COUNTER B SCALE FACTOR



The number of input or batch counts is multiplied by the scale factor to obtain the desired process value. A scale factor of 1.0000 will result in the display of the actual number of input or batch counts. (Details on scaling calculations are explained at the end of this section.)*

COUNTER RESET AT POWER-UP

no	no	Cnt b
YES	Cnt A	both

The selected counter(s) will reset at each meter power-up.

SCALING FOR COUNT INDICATION

The counter's scale factor is factory set to 1, to provide one count on the display for each pulse that is input to the unit. In many applications, there will not be a one-to-one correspondence between input pulses and display units. Therefore, it is necessary for the meter to scale or multiply the input pulses by a scale factor to achieve the desired display units (feet, meters, gallons, etc.)

The Count Scale Factor Value can range from 00.0001 to 99.9999. It is important to note that the precision of a counter application cannot be improved by using a scale factor greater than one. To accomplish greater precision, more pulse information must be generated per measuring unit. The following formula is used to calculate the scale factor.

$$\text{Scale Factor} = \frac{\text{Desired Display Units}}{\text{Number of Pulses}} \times \text{Decimal Point Position}$$

WHERE:

Desired Display Units: Count display units acquired after pulses that occurred.

Number of Pulses: Number of pulses required to achieve the desired display units.

Decimal Point Position:

0	=	1
0.0	=	10
0.00	=	100
0.000	=	1000
0.0000	=	10000
0.00000	=	100000

EXAMPLE 1: The counter display is used to indicate the total number of feet used in a process. It is necessary to know the number of pulses for the desired units to be displayed. The decimal point is selected to show the resolution in hundredths.

$$\text{Scale Factor} = \frac{\text{Desired Display Units}}{\text{Number of Pulses}} \times \text{Decimal Point Position}$$

Given that 128 pulses are equal to 1 foot, display total feet with a one-hundredth resolution.

$$\text{Scale Factor} = \frac{1.00}{128} \times 100$$

$$\text{Scale Factor} = 0.007812 \times 100$$

$$\text{Scale Factor} = 0.7812$$

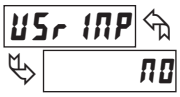
EXAMPLE 2: A manufacturer wants to count the total number of bricks molded in a process yielding 12 bricks per mold. The counter receives 1 pulse per mold and should increase by 12 for each pulse received. Since single brick accuracy is not required, a Scale Factor greater than 1 can be used in this case.

$$\text{Scale Factor} = \frac{\text{Desired Display Units}}{\text{Number of Pulses}} \times \text{Decimal Point Position}$$

$$\text{Scale Factor} = \frac{12}{1} \times 1$$

$$\text{Scale Factor} = 12.0000$$

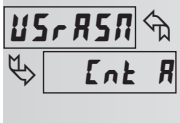
USER INPUT FUNCTION



DISPLAY	MODE	DESCRIPTION
no	No Function	User Input disabled.
ProLoc	Program Mode Lock-out	See Programming Mode Access chart (Module 3).
Inhibt	Inhibit	Inhibit counting for the selected counter(s).
rESEt	Maintained Reset	Level active reset of the selected counter(s).
StorE	Store	Freeze display for the selected counter(s) while allowing counts to accumulate internally.
St-rSt	Store and Reset	Edge triggered reset of the selected counter(s) after storing the count.
d-SEL	Display Select *	Advance once for each activation.
d-LEU	Display Intensity Level *	Increase intensity one level for each activation.
rSt-1	Setpoint 1 Reset *	Reset setpoint 1 output.
rSt-2	Setpoint 2 Reset *	Reset setpoint 2 output.
rSt-12	Setpoint 1 and 2 Reset *	Reset both setpoint 1 and 2 outputs.

** Indicates Edge Triggered function. All others are Level Active functions.*

USER INPUT ASSIGNMENT



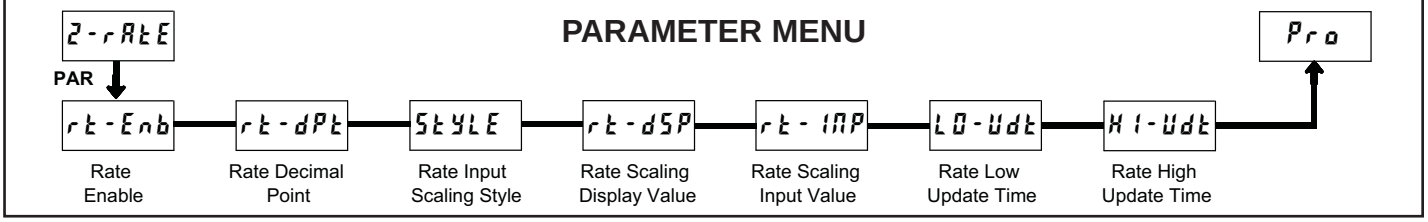
The User Input Assignment is only active when Counter B is enabled and the user input selection performs a Reset, Inhibit or Store function on one or both of the counters.

USER INPUT ACTIVE LEVEL

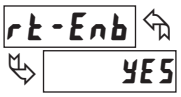
Select whether the user input is configured as active low or active high.

*For value entry instructions, refer to selection/value entry in the Programming The Meter section.

5.2 MODULE 2 - RATE SETUP PARAMETERS (2-rAtE)



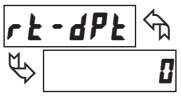
RATE ENABLE



nO YES

This parameter enables the Rate display. For maximum input frequency, Rate Enable should be set to nO when not in use. When set to nO, the remaining rate parameters are not accessible.

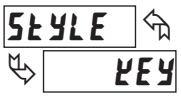
RATE DECIMAL POINT



0 0.00 0.0000
0.0 0.000 0.00000

This selects the decimal point position for the rate display. This parameter does not affect rate scaling calculations.

RATE INPUT SCALING STYLE



KEY APLY

If a Rate Input value (in Hz) and the corresponding Rate Display value are known, the Key-in (KEY) Scaling Style can be used. This allows rate scaling without the presence of a rate input signal.

If the Rate Input value has to be derived from the actual rate input signal, the Apply (APLY) Scaling Style should be used.

RATE SCALING DISPLAY VALUE

0 to 999999

Enter the desired Rate Display value. This value is entered using the front panel buttons for either Scaling Style.*

RATE SCALING INPUT VALUE

0.1 to 99999.9

Enter the corresponding Rate Input value using the Scaling Style selected.

Key-in Style:

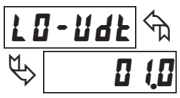
Enter the Rate Input value using the front panel buttons. This value is always in pulses per second (Hz).*

Apply Style:

The meter initially shows the stored Rate Input value. To retain this value, press **PAR** to advance to the next parameter. To enter a new value, apply the rate input signal to Input A. Press **RST** and the applied input frequency (in Hz) will appear on the display. To insure the correct reading, wait several rate sample periods (see Rate Low Update Time) or until a consistent reading is displayed. Press **PAR** to store the displayed value as the new Rate Input value.

*For value entry instructions, refer to selection/value entry in the Programming The Meter section.

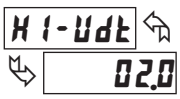
RATE LOW UPDATE TIME (DISPLAY UPDATE)



0.1 to 99.9 seconds

The Low Update Time is the minimum amount of time between display updates for the Rate display. Values of 0.1 and 0.2 seconds will update the display correctly but may cause the display to appear unsteady.

RATE HIGH UPDATE TIME (DISPLAY ZERO)



0.2 to 99.9 seconds

The High Update Time is the maximum amount of time before the Rate display is forced to zero. (For more explanation, refer to Input Frequency Calculation.) The High Update Time **must** be higher than the Low Update Time and higher than the desired slowest readable speed (one divided by pulses per second). The factory setting of 2.0, will force the display to zero for speeds below 0.5 Hz or a pulse every 2 seconds.

SCALING FOR RATE INDICATION

To scale the Rate, enter a Scaling Display value with a corresponding Scaling Input value. These values are internally plotted to a Display value of 0 and Input value of 0.0 Hz. A linear relationship is formed between these points to yield a rate display value that corresponds to the incoming input signal rate. The meter is capable of showing a rate display value for any positive slope linear process.

SCALING CALCULATION FOR KEY-IN STYLE

If a display value versus input signal (in pulses per second) is known, then those values can be entered into Scaling Display (rt-dSP) and Scaling Input (rt-InP). No further calculations are needed.

If only the number of pulses per 'single' unit (i.e. # of pulses per foot) is known, then it can be entered as the Scaling Input value and the Scaling Display value will be entered as the following:

RATE PER	DISPLAY (rt-dSP)	INPUT (rt-InP)
Second	1	# of pulses per unit
Minute	60	# of pulses per unit
Hour	3600	# of pulses per unit

NOTES:

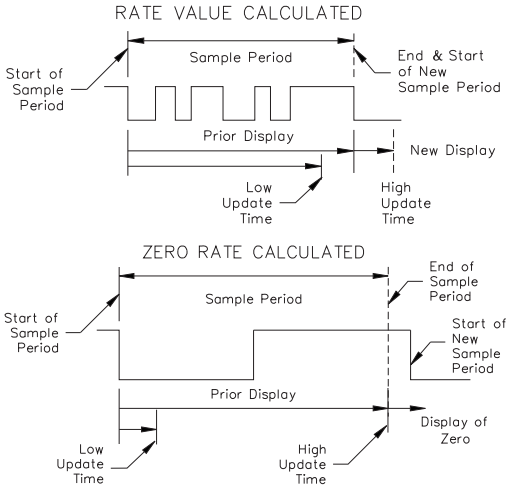
1. If # of pulses per unit is less than 1, multiply both Input and Display values by 10 or 100 as needed to obtain greater accuracy.
2. If the Display value is raised or lowered, then Input value must be raised or lowered by the same proportion (i.e. Display value for per hour is entered by a third less (1200) then Input value is a third less of # of pulses per unit). The same is true if the Input value is raised or lowered, then Display value must be raised or lowered by the same proportion.
3. Both values must be greater than 0.

EXAMPLE:

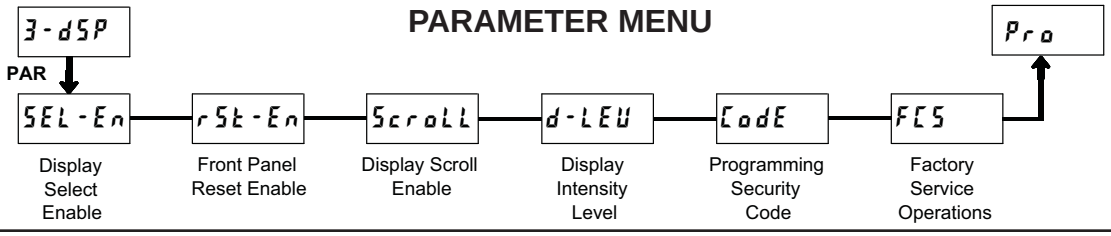
1. With 15.1 pulses per foot, show feet per minute in tenths. Scaling Display = 60.0 Scaling Input = 15.1.
2. With 0.25 pulses per gallon, show whole gallons per hour. (To have greater accuracy, multiply both Input and Display values by 10.) Scaling Display = 36000 Scaling Input = 2.5.

INPUT FREQUENCY CALCULATION

The meter determines the input frequency by summing the number of falling edges received during a sample period of time. The sample period begins on the first falling edge. At this falling edge, the meter starts accumulating time towards Low Update and High Update values. Also, the meter starts accumulating the number of falling edges. When the time reaches the Low Update Time value, the meter looks for one more falling edge to end the sample period. If a falling edge occurs (before the High Update Time value is reached), the Rate display will update to the new value and the next sample period will start on the same edge. If the High Update Time value is reached (without receiving a falling edge after reaching Low Update Time), then the sample period will end but the Rate display will be forced to zero. The High Update Time value must be greater than the Low Update Time value. Both values must be greater than 0.0. The input frequency calculated during the sample period, is then shown as a Rate value determined by the scaling calculation.



5.3 MODULE 3 - DISPLAY AND FRONT PANEL KEY PARAMETERS (3-dSP)



FRONT PANEL DISPLAY SELECT ENABLE (SEL)

SEL-En / YES — nO YES

The YES selection allows the **SEL** key to toggle through the enabled displays.

FRONT PANEL COUNTER RESET ENABLE (RST)

rSt-En / YES — nO YES

nO	nO	both
YES	Cnt A	dSPLAY
	Cnt b	

The YES selection allows the **RST** key to reset the selected counter(s). The shaded selections are only active when Counter B is enabled (Dual Count Mode or batch counter).

DISPLAY SCROLL ENABLE

ScroLL / nO — nO YES

The YES selection allows the display to automatically scroll through the enabled displays. Each display is shown for 4 seconds.

DISPLAY INTENSITY LEVEL

d-LEU / 3 — 1 to 5

Enter the desired Display Intensity Level (1-5). The display will actively dim or brighten as levels are changed.

PROGRAMMING SECURITY CODE

CodE / 000 — 0 to 999

The Security Code determines the programming mode and the accessibility of programming parameters. This code can be used along with the Program Mode Lock-out (ProLoc) in the User Input Function parameter (Module 1).

Two programming modes are available. Full Programming mode allows all unit parameters to be viewed and modified. Quick Programming mode permits only user selected values to be modified, but allows direct access to these values without having to enter Full Programming mode.

Entering a Security Code from 1-99 enables Quick Programming mode, and displays a sublist to select which values appear in the Quick Programming menu. All of the values set to YES in the sublist are accessible in Quick Programming. The values include Setpoints (SP-1, SP-2), Output Time-outs (tOUt-1, tOUt-2), Count Load value (Cnt Ld) and Display Intensity (d-LEU).

Programming any Security Code other than 0, requires this code to be entered at the CodE prompt in order to access Full Programming mode. Quick Programming mode, if enabled, is accessed before the CodE prompt appears.

USER INPUT FUNCTION	USER INPUT STATE	SECURITY CODE	MODE WHEN "PAR" KEY IS PRESSED	FULL PROGRAMMING MODE ACCESS
not ProLoc	———	0	Full Programming	Immediate Access
		1-99	Quick Programming	After Quick Programming with correct code entry at CodE prompt *
		100-999	CodE prompt	With correct code entry at CodE prompt *
ProLoc	Active	0	Programming Lock	No Access
		1-99	Quick Programming	No Access
		100-999	CodE prompt	With correct code entry at CodE prompt *
	Not Active	0-999	Full Programming	Immediate Access

** Entering Code 222 allows access regardless of security code.*

FACTORY SERVICE OPERATIONS

FCS / no — no yes

Select **yes** to perform either of the Factory Service Operations shown below.

VIEW MODEL AND VERSION DISPLAY

CodE / 50

Entering Code 50 will display the model and version (x.x) of the meter. The display then returns to **CodE 00**. Press the **PAR** button to exit the module.

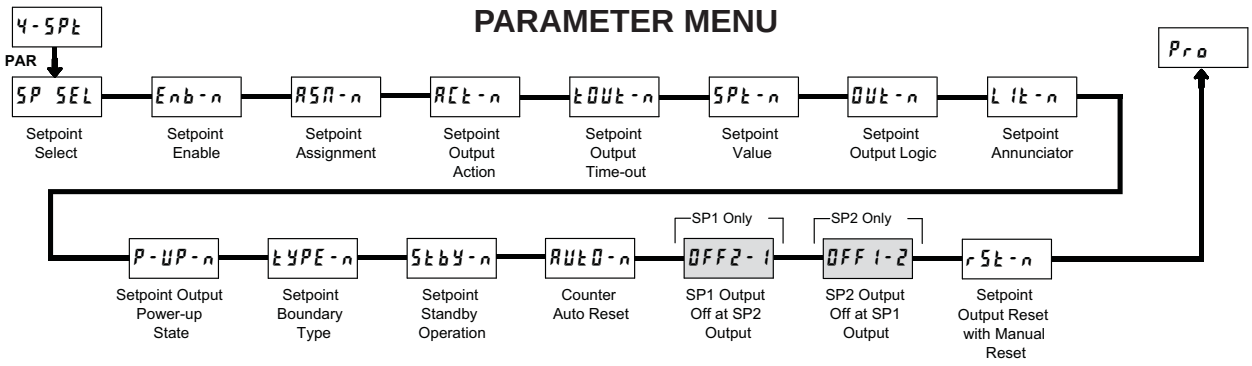
RESTORE FACTORY DEFAULT SETTINGS

CodE / 66

Entering Code 66 will overwrite all user settings with the factory default settings. The meter will display **rESEt** and then return to **CodE 00**. Press the **PAR** button to exit the module.

5.4 MODULE 4 - SETPOINT OUTPUT PARAMETERS (4-SPt)

PARAMETER MENU



Some Setpoint parameters will not appear depending on the Setpoint Assignment and Setpoint Output Action selected. The Setpoint Parameter Availability chart below illustrates this.

PARAMETER	DESCRIPTION	COUNTER ASSIGNMENT (A or B)*			RATE ASSIGNMENT		
		TIMED OUT t-Out	BOUNDARY bOUnd	LATCH LAtCH	TIMED OUT t-Out	BOUNDARY bOUnd	LATCH LAtCH
tOUt-n	Setpoint Output Time-out Value	Yes	No	No	Yes	No	No
SPt-n	Setpoint Value	Yes	Yes	Yes	Yes	Yes	Yes
Out-n	Setpoint Output Logic	Yes	Yes	Yes	Yes	Yes	Yes
Lit-n	Setpoint Annunciator	Yes	Yes	Yes	Yes	Yes	Yes
P-UP-n	Setpoint Output Power-up State	No	No	Yes	No	No	Yes
tYPE-n	Setpoint Boundary Type	No	Yes	No	Yes	Yes	Yes
StbY-n	Standby Operation (Low ActingOnly)	No	Yes	No	Yes	Yes	Yes
AUtO-n	Counter Auto Reset	Yes	No	Yes	No	No	No
OFF2-1	SP1 Output Off at SP2 (SP1 only)	Yes	No	Yes	No	No	No
OFF1-2	SP2 Output Off at SP1 (SP2 only)	Yes	No	Yes	No	No	No
rSt-n	Output Reset with Manual Reset	Yes	No	Yes	Yes	No	Yes

* BOUNDARY Setpoint Action not applicable for Counter B assignment.

SETPOINT SELECT

SP SEL / no — no, SP-1, SP-2

Select the Setpoint Output to be programmed, starting with Setpoint 1. The "n" in the following parameters reflects the chosen Setpoint number. After the selected setpoint is completely programmed, the display returns to **SP SEL**. Repeat steps for Setpoint 2 if both Setpoints are being used. Select **no** to exit the Setpoint programming module.

SETPOINT ENABLE

Enb-n / no — no yes

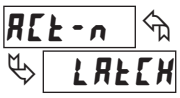
Select **yes** to enable the chosen setpoint and access the setup parameters. If **no** is selected, the unit returns to **SP SEL** and the setpoint is disabled.

SETPOINT ASSIGNMENT

ASn-n / Cnt A — Cnt A, Cnt b, rAtE

Select the display to which the Setpoint is assigned.

SETPOINT OUTPUT ACTION



LAtCH
t-OUt
bOUnd

This parameter selects the action of the Setpoint output as described in the chart below. Boundary mode is not applicable for Counter B assignment.

SPT ACTION	DESCRIPTION	OUTPUT ACTIVATES	OUTPUT DEACTIVATES
LAtCH	Latched Output Mode	When Count = Setpoint	At Manual Reset (if rSt-n=YES)
t-OUt	Timed Output Mode	When Count = Setpoint	After Setpoint Output Time-Out
bOUnd	Boundary Mode (High Acting)	When Count ≥ Setpoint	When Count < Setpoint
	Boundary Mode (Low Acting)	When Count ≤ Setpoint	When Count > Setpoint

SETPOINT OUTPUT TIME-OUT

0.01 to 599.99 seconds

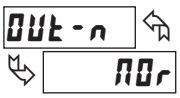
This parameter is only active if the Setpoint Action is set to timed output mode (t-OUt). Enter the value in seconds that the output will be active, once the Setpoint Value is reached.

SETPOINT VALUE

Count A: -99999 to 999999
Count B: 0 to 999999
Rate: 0 to 999999

Enter the desired Setpoint value. To enter a negative setpoint value, increment digit 6 to display a "-" sign (Counter A only).

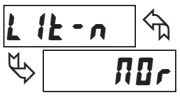
SETPOINT OUTPUT LOGIC



nOr rEU

Normal (nOr) turns the output "on" when activated and "off" when deactivated. Reverse (rEU) turns the output "off" when activated and "on" when deactivated.

SETPOINT ANNUNCIATOR



nOr rEU

Normal (nOr) displays the setpoint annunciator when the corresponding output is "on". Reverse (rEU) displays the setpoint annunciator when the output is "off".

SETPOINT OUTPUT POWER-UP STATE

OFF
On
SAVE

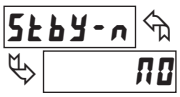
SAVE will restore the output to the same state it was at before the meter was powered down. On will activate the output at power up. OFF will deactivate the output at power up.

SETPOINT BOUNDARY TYPE

HI-ACt LO-ACt

High Acting Boundary Type activates the output when the assigned display value (ASn-n) equals or exceeds the Setpoint value. Low Acting activates the output when the assigned display value is less than or equal to the Setpoint.

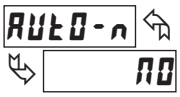
SETPOINT STANDBY OPERATION



no YES

This parameter only applies to Low Acting Boundary Type setpoints. Select YES to disable a Low Acting Setpoint at power-up, until the assigned display value crosses into the output "off" area. Once in the output "off" area, the Setpoint will then function per the description for Low Acting Boundary Type.

COUNTER AUTO RESET

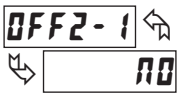


no 2Er-St CLd-St
2Er-En CLd-En

This parameter automatically resets the Setpoint Assigned Counter (A or B) each time the Setpoint value is reached. The automatic reset can occur at output start, or output end if the Setpoint Output Action is programmed for timed output mode. The Reset-to-Count Load selections ("CLd-") only apply to Counter A assignment. This reset may be different from the Counter A Reset Action selected in Module 1.

SELECTION	ACTION
no	No Auto Reset
2Er-St	Reset to Zero at the Start of output activation
CLd-St	Reset to Count Load value at the Start of output activation
2Er-En	Reset to Zero at the End of output activation (timed out only)
CLd-En	Reset to Count Load at the End of output activation (timed out only)

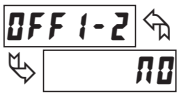
SETPOINT 1 OUTPUT OFF AT SETPOINT 2 (SP1 Only)



no
O2-Str
O2-End

This parameter will deactivate Setpoint 1 output at the Start or End of Setpoint 2 output (O1 off at O2). The "-End" setting only applies if Setpoint 2 Output Action is programmed for timed output.

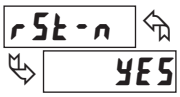
SETPOINT 2 OUTPUT OFF AT SETPOINT 1 (SP2 Only)



no
O1-Str
O1-End

This parameter will deactivate Setpoint 2 output at the Start or End of Setpoint 1 output (O2 off at O1). The "-End" setting only applies if Setpoint 1 Output Action is programmed for timed output.

SETPOINT OUTPUT RESET WITH MANUAL RESET

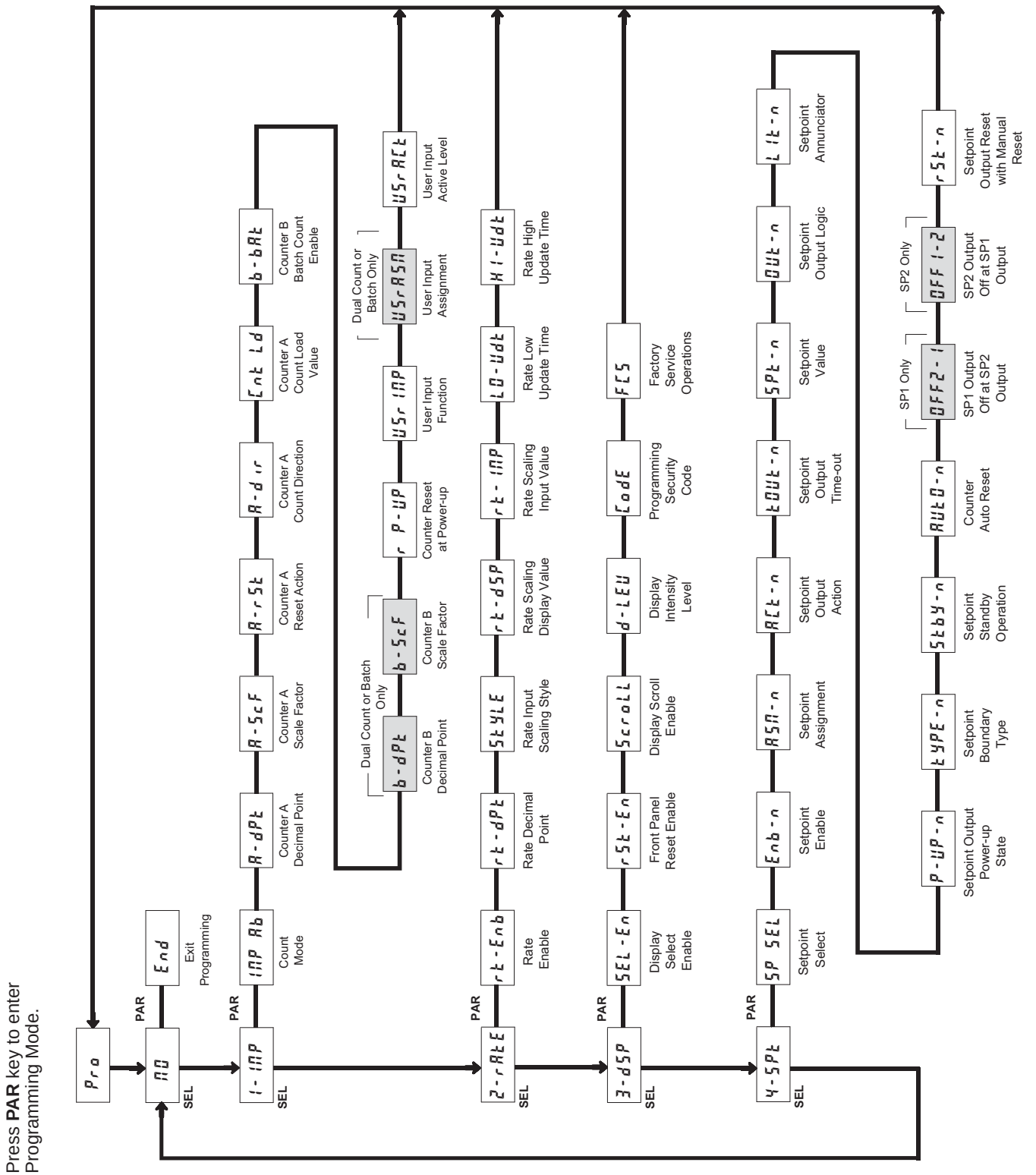


no YES

Selecting YES causes the Setpoint output to deactivate (reset) when the Setpoint Assigned Counter is reset. The counter reset can occur by the **RST** button, User Input or Counter Reset at Power-up.

This output reset will not occur when the Assigned Counter is reset by a Setpoint generated Counter Auto Reset.

PAXLCR PROGRAMMING QUICK OVERVIEW



Red Lion Controls
Headquarters
20 Willow Springs Circle
York PA 17406
Tel +1 (717) 767-6511
Fax +1 (717) 764-0839

Red Lion Controls
Europe
Printerweg 10
NL - 3821 AD Amersfoort
Tel +31 (0) 334 723 225
Fax +31 (0) 334 893 793

Red Lion Controls
India
54, Vishvas Tenement
GST Road, New Ranip,
Ahmedabad-382480 Gujarat, India
Tel +91 987 954 0503
Fax +91 79 275 31 350

Red Lion Controls
China
Unit 101, XinAn Plaza
Building 13, No.99 Tianzhou Road
ShangHai, P.R. China 200223
Tel +86 21 6113-3688
Fax +86 21 6113-3683