

MODEL LNXNT - SHORT CASE DUAL PRESET TIMER

- AVAILABLE IN 5 VDC AND 10 to 30 VDC VERSIONS
- 0.3" (7.6 mm) HIGH, 6 DIGIT DISPLAY
- BI-DIRECTIONAL TIMING
- DISPLAY SCROLLING (SELECTABLE)
- SOLID-STATE CURRENT SINKING OUTPUTS
- PROGRAMMABLE TIMED OUTPUTS
- REMOTE RESET CAPABILITY
- SIMPLIFIED FRONT PANEL PROGRAMMING
- ABILITY TO LOCK OUT FRONT PANEL FUNCTIONS
- ON-LINE SELF-TEST
- SEALED FRONT PANEL CONSTRUCTION (NEMA 4X/IP65)
- NON-VOLATILE MEMORY (E²PROM)
- 4 TIME RANGES
 - 0.01 SECONDS
 - 0.01 MINUTES
 - 0.001 SECONDS
 - 0.001 MINUTES



DESCRIPTION

The LNXNT presettable Timer is an economical and reliable solution to dual preset level timing requirements. This unit features current sinking input configurations, programmable timed outputs, non-volatile memory, and many other features that satisfy most dual preset timing applications.

The LNXNT Timer has two main timing actions, Reset to Zero (RTZ) and Reset to Preset (RTP). There are sixteen modes of operation.

All parameters are programmed through the front panel buttons. The LNXNT Timer has an internal non-volatile memory device which eliminates the need for battery back-up. When power is removed or interrupted, this device maintains all data set-ups necessary for system operation. A Program Disable terminal is provided, which prevents accidental changes or tampering by unauthorized personnel to the presets or timed output values. The front panel reset button can be enabled or disabled by a rear panel DIP switch. This timer has an on-line self-test, which can be run at any time without losing time or missing a preset value.

Power, input, and output connections are made via fixed terminal blocks at the rear of the unit. DIP switches at the rear of the unit are used to set the input configuration and the desired mode of operation.

The LNXNT Timer has a sealed high impact plastic bezel and meets NEMA 4X/IP65 specifications for wash-down and/or dust, when properly installed.

SAFETY SUMMARY

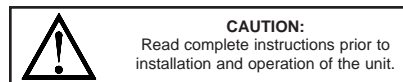
All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not use this unit to directly command motors, valves, or other actuators not equipped with safeguards. To do so, can be potentially harmful to persons or equipment in the event of a fault to the unit.

SPECIFICATIONS

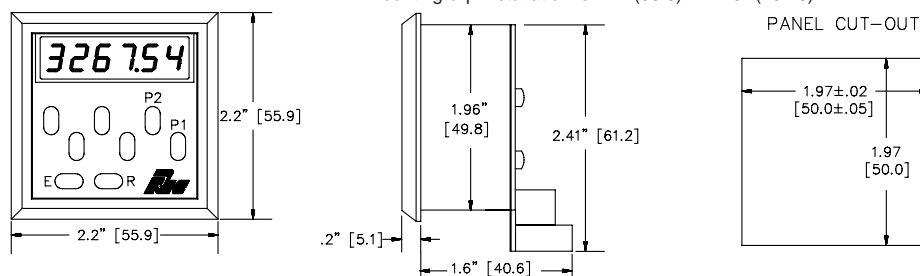
1. **DISPLAY:** 6-digit, 0.3" (7.6 mm) high LCD display.
2. **POWER REQUIREMENTS:** 25 mA @ 5 VDC ($\pm 5\%$) or 25 mA @ 10 to 30 VDC.
 Power supplies must be Class 2 or SELV rated.
3. **RUN INPUT:** Accepts switch contact closures and NPN Open Collector outputs and similar types of current sinking sensors.
 $V_{IL} = 0.5$ V max., internally pulled up to 5 VDC through a 10 K Ω resistor ($I_{SNK} = 0.5$ mA). Response time = 1 msec. (This unit operates with VCM E through H modules)
4. **TIME ACCURACY:** $\pm 0.01\%$
5. **TIME RANGES:**

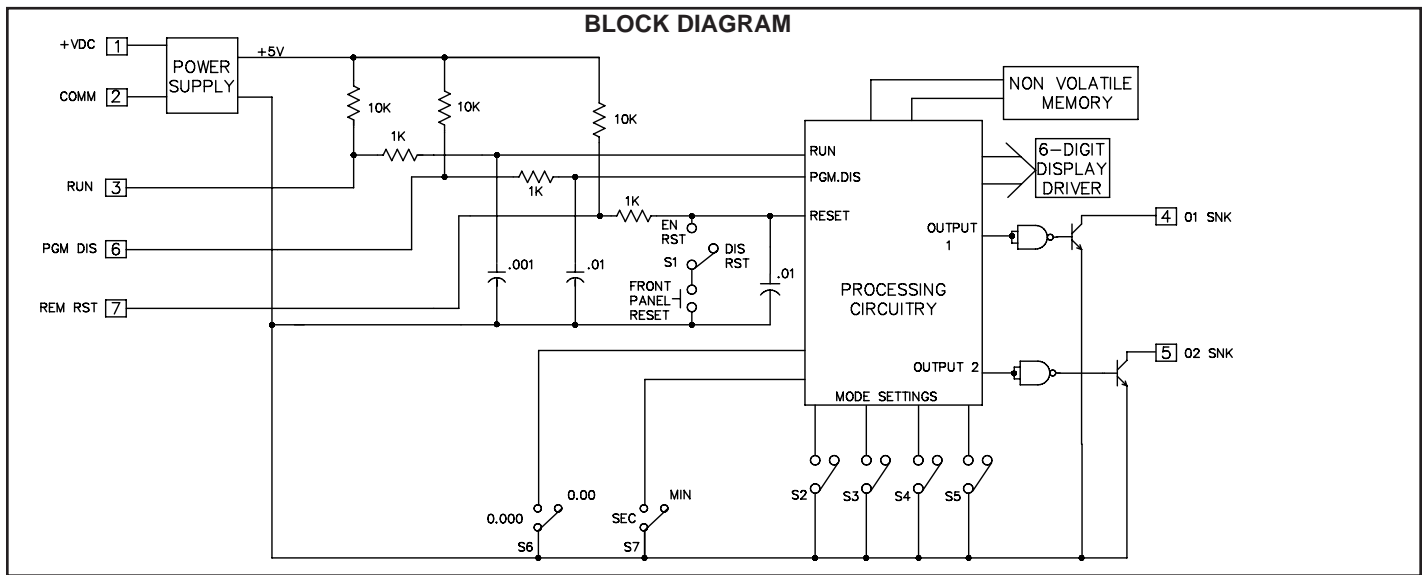
Time	Max. Display
0.01 sec	9999.99
0.001 sec	999.999
0.01 min	9999.99
0.001 min	999.999
6. **CONTROL INPUTS:** Activate low ($V_{IL} = 0.5$ V max.), internally pulled up to 5 VDC through a 10 K Ω resistor ($I_{SNK} = 0.5$ mA).
Remote Reset: Response time = 10 msec. A low resets the unit and deactivates outputs.
Program Disable: A low inhibits the changing of presets and timed outputs, as well as testing outputs in self-test.



DIMENSIONS In inches (mm)

Note: Recommended minimum clearance (behind the panel) for mounting clip installation is 2.7" (68.6)H x 4.0" (101.6)W.





SPECIFICATIONS (Cont'd)

7. OUTPUTS:

Solid-State: Current sinking NPN open collector transistors.

$$I_{SNK} = 100 \text{ mA max.}, V_{OH} = 30 \text{ VDC max.}, V_{OL} = 1 \text{ V @ } 100 \text{ mA.}$$

Programmable Timed Output: The timed output can be programmed from 0.01 sec. to 99.99 sec., $\pm 0.1\% + 10 \text{ msec. max.}$ The timed output is set for 0.10 second at the factory.

8. MEMORY RETENTION:

Non-volatile E²PROM retains all programmed information when power is removed or interrupted.

Power Cycles(ON/OFF): 100,000 min.

Data Retention: 10 years min.

9. INPUT, POWER, AND OUTPUT CONNECTIONS:

Fixed terminal block.

10. ENVIRONMENTAL CONDITIONS:

Operating Temperature: 0 to 50°C

Storage Temperature: -40 to 70°C

Operating and Storage Humidity: 85% max. (non-condensing) from 0°C to 50°C.

Altitude: Up to 2000 meters

11. CERTIFICATIONS AND COMPLIANCES:

SAFETY

IEC 1010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.

IP65 Enclosure rating (Face only), IEC 529

Type 4X Enclosure rating (Face only), UL50

ELECTROMAGNETIC COMPATIBILITY:

Immunity to EN 50082-2

Electrostatic discharge	EN 61000-4-2	Level 2; 4 Kv contact
		Level 3; 8 Kv air

Electromagnetic RF fields	EN 61000-4-3	Level 3; 10 V/m 80 MHz - 1 GHz
Fast transients (burst)	EN 61000-4-4	Level 4; 2 Kv I/O Level 3; 2 Kv power ¹
RF conducted interference	EN 61000-4-6	Level 3; 10 V/rms ¹ 150 KHz - 80 MHz

Emissions to EN 50081-2

RF interference	EN 55011	Enclosure class A Power mains class A
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Notes:

1. Power lines had an external EMI filter; (RLC #LFIL0000 or equivalent) installed.

Refer to the EMC Installation Guidelines section of this bulletin for additional information.

12. **CONSTRUCTION:** High impact plastic case with clear viewing window. Front panel meets NEMA 4X/IP65 requirements for indoor use, when properly installed. (Panel gasket, mounting clip, nut fasteners, and screws included with unit.) Installation Category II, Pollution Degree 2.

13. **WEIGHT:** 0.2 lbs (91 g).

SWITCH SET-UP

S1 - DIS.RST.: Disables front panel reset.

EN. RST.: Enables front panel reset.

S2 to S5: These are the mode select DIP switches.

See Modes of Operation for the switch settings of a specific mode.

S6 - 0.00: Sets the timer to display two decimal places.

0.000: Sets the timer to display three decimal places.

S7 - Sec.: Sets the timer to display in seconds.

Min.: Sets the timer to display in minutes.

MODES OF OPERATION, DIP SWITCH SET-UP

The DIP switches for the various operating modes are accessible from the rear of the unit.

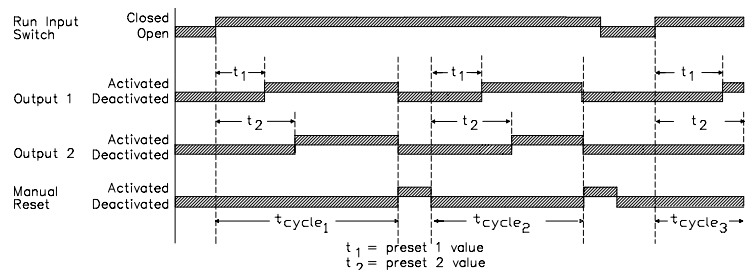
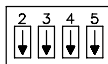
Notes

- A manual reset, either from the front panel reset (if enabled) or remote reset overrides any condition or state of the timer and begins the cycle again.
- In modes four, five, twelve, and thirteen, the output may appear to be latched if the time delay is longer than the time required for the timer to reach the preset point or zero.

MODES OF OPERATION FOR DUAL PRESET LNXNT TIMER

MODE 0 LATCHED OUTPUTS AT PRESET, MANUAL RESET TO ZERO

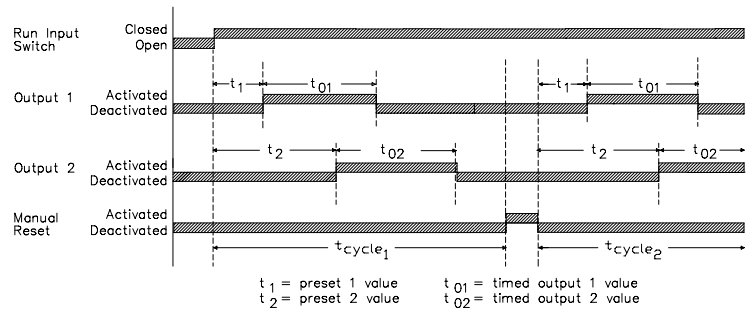
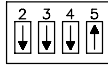
The unit times from zero, when preset 1 is reached, output 1 turns on and time continues to accumulate. When preset 2 is reached, output 2 turns on and time continues to accumulate. When a manual reset is performed, the time resets to zero, the outputs turn off, and the cycle starts again.



MODES OF OPERATION FOR DUAL PRESET LNXNT TIMER (Cont'd)

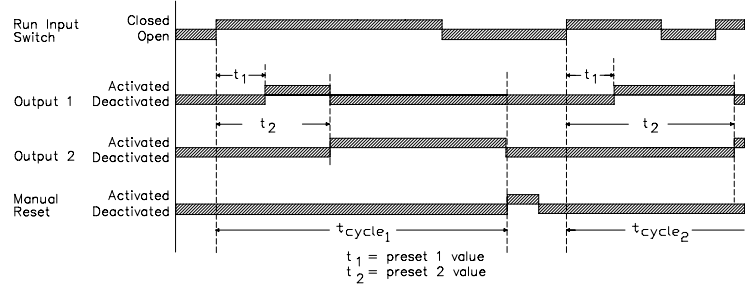
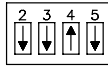
MODE 1 TIMED OUTPUTS AT PRESET, MANUAL RESET TO ZERO

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 2 turns on. Time continues to accumulate after the preset levels have been reached. The outputs turn off after their respective programmed time values. When a manual reset is performed, the time resets to zero and the cycle starts again.



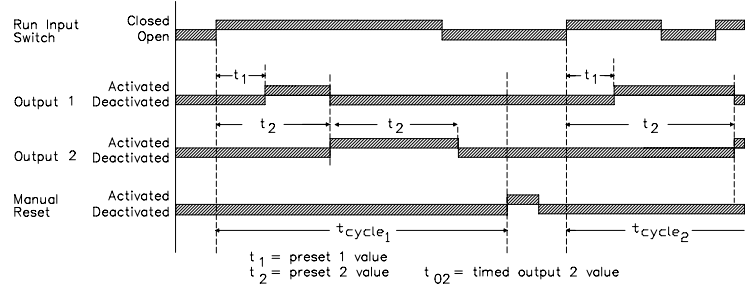
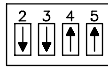
MODE 2 OUTPUT 1 TURN OFF AT PRESET 2, LATCH OUTPUT 2 AT PRESET 2, MANUAL RESET TO ZERO

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 1 turns off, and output 2 turns on. Time continues to accumulate after the preset levels have been reached. Output 2 remains on until a manual reset occurs. Manual reset turns off both outputs, the time resets to zero, and the cycle starts again.



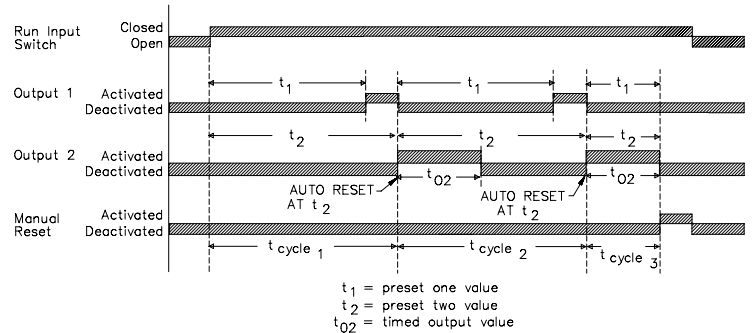
MODE 3 OUTPUT 1 TURN OFF AT PRESET 2, TIMED OUTPUT 2 AT PRESET 2, MANUAL RESET TO ZERO

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 1 turns off and output 2 turns on for the amount of time programmed. Time continues to accumulate after the preset levels have been reached. When a manual reset is performed, the time resets to zero, and the cycle starts again.



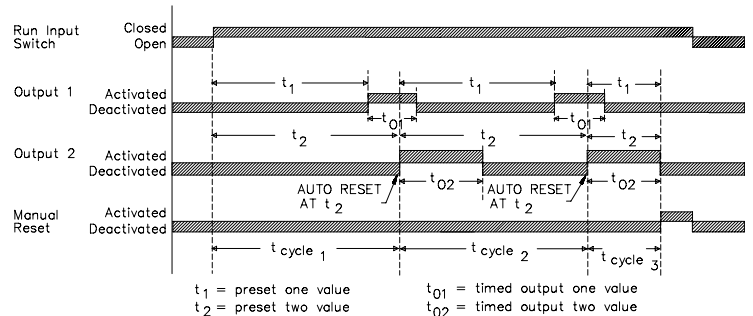
MODE 4 OUTPUT 1 TURN OFF AT PRESET 2, TIMED OUTPUT 2 AT PRESET 2, AUTOMATIC RESET TO ZERO AT PRESET 2

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 2 turns on for the amount of time programmed. At the beginning of timed output 2, output 1 turns off, the time automatically resets to zero, and the cycle starts again.



MODE 5 TIMED OUTPUTS AT PRESETS, AUTOMATIC RESET TO ZERO AT PRESET 2

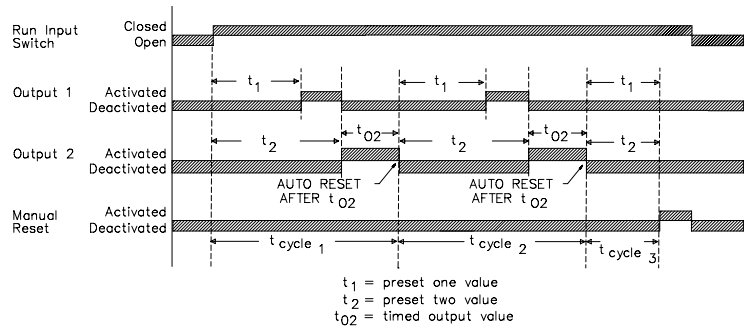
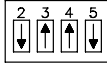
The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 2 turns on. The outputs turn off at the end of their respective programmed time values. At preset 2, the time automatically resets to zero and starts the cycle again.



MODES OF OPERATION FOR DUAL PRESET LNXNT TIMER (Cont'd)

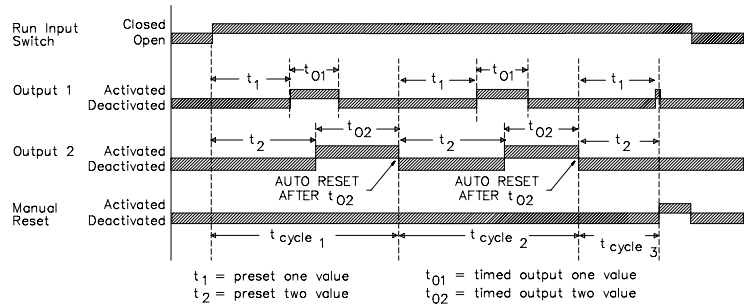
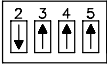
MODE 6 OUTPUT 1 TURN OFF AT PRESET 2, TIMED OUTPUT 2 AT PRESET 2, AUTOMATIC RESET TO ZERO AFTER TIMED OUTPUT 2

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 1 turns off and output 2 turns on for the amount of time programmed. At the end of timed output 2, the time automatically resets to zero and starts the cycle again.



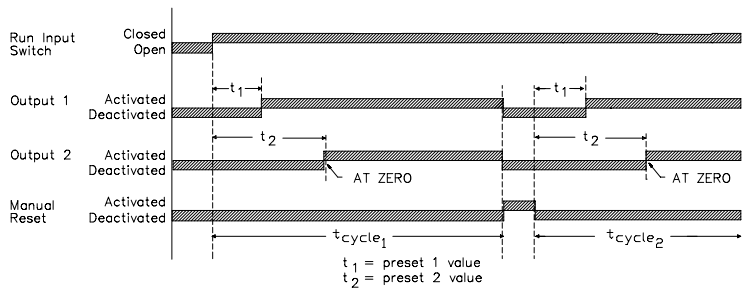
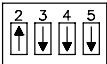
MODE 7 TIMED OUTPUTS AT PRESETS, AUTOMATIC RESET TO ZERO AFTER TIMED OUTPUT 2

The unit times from zero, when preset 1 is reached, output 1 turns on. When preset 2 is reached, output 2 turns on. The outputs turn off at the end of their respective programmed time values. At the end of timed output 2, the time automatically resets to zero, and starts the cycle again.



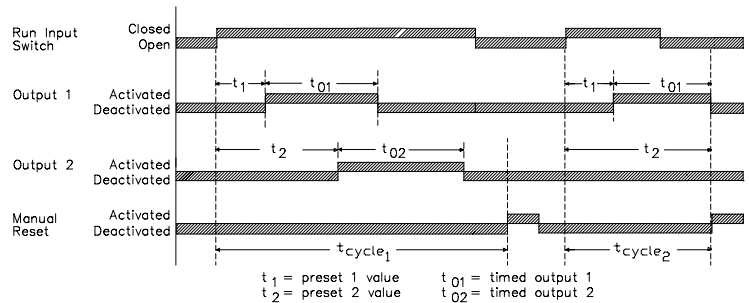
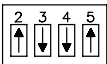
MODE 8 LATCH OUTPUT AT PRESET 1 AND ZERO, MANUAL RESET TO PRESET 2

The unit times down from preset 2, when preset 1 is reached, output 1 turns on, when zero is reached, output 2 turns on. Time continues to decrement after the preset levels have been reached. When a manual reset is performed, the time resets to preset 2, the outputs turn off, and the cycle starts again.



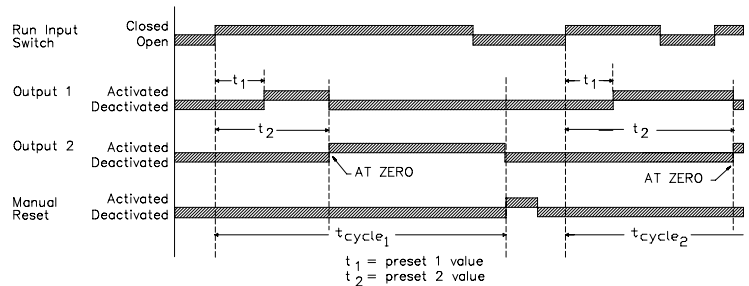
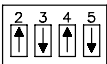
MODE 9 TIMED OUTPUTS AT PRESET 1 AND ZERO, MANUAL RESET TO PRESET 2

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 2 turns on. The outputs turn off when their respective programmed time values end. Time continues to decrement after the preset levels have been reached. When a manual reset is performed, the time resets to preset 2, and the cycle starts again.



MODE 10 OUTPUT 1 TURN OFF AT ZERO, LATCH OUTPUT 2 AT ZERO, MANUAL RESET TO PRESET 2

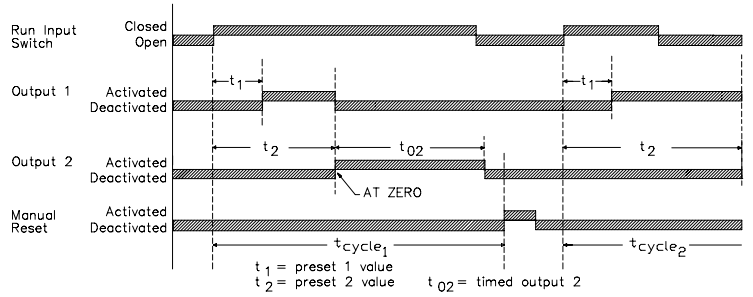
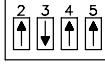
The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 2 turns on and output 1 turns off. Output 2 remains on until a manual reset is performed. Time continues to decrement after preset levels are reached. Manual reset turns off both outputs, if activated, the time resets to preset 2, and the cycle starts again.



MODES OF OPERATION FOR DUAL PRESET LNXNT TIMER (Cont'd)

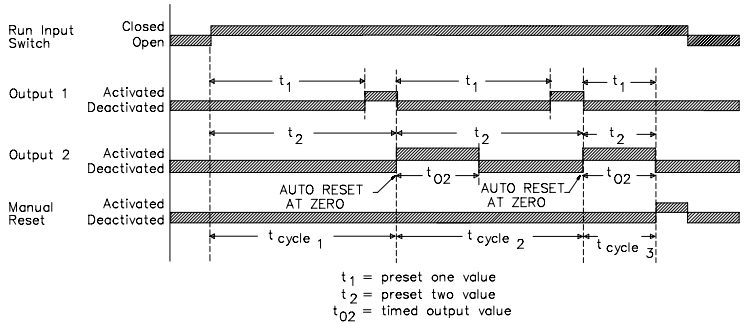
MODE 11 OUTPUT 1 TURN OFF AT ZERO, TIMED OUTPUT 2 AT ZERO, MANUAL RESET TO PRESET 2

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 1 turns off and output 2 turns on for the amount of time programmed. Time continues to decrement after the preset levels have been reached. When a manual reset is performed, the time resets to preset 2, and the cycle starts again.



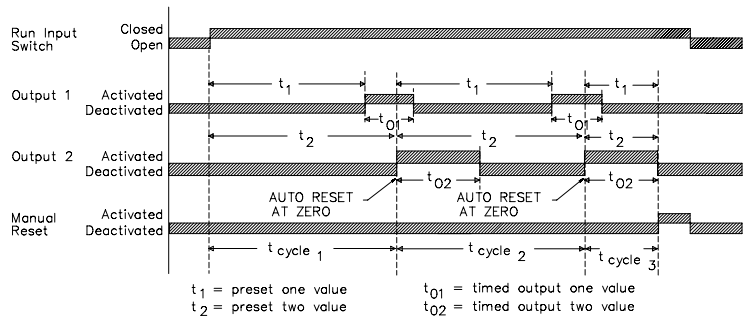
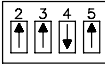
MODE 12 OUTPUT 1 TURN OFF AT ZERO, TIMED OUTPUT 2 AT ZERO, AUTOMATIC RESET TO PRESET 2 AT ZERO

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 2 turns on for the amount of time programmed, output 1 turns off, and the time automatically resets to preset 2.



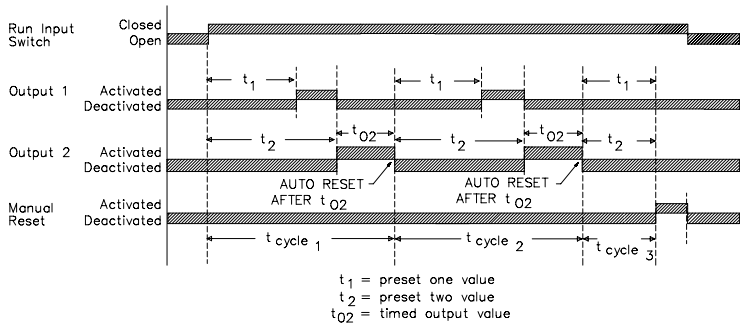
MODE 13 TIMED OUTPUTS AT PRESET 1 AND ZERO, AUTOMATIC RESET TO PRESET 2 AT ZERO

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 2 turns on. The outputs turn off at the end of their respective programmed time values. At zero, the time automatically resets to preset 2 and the cycle starts again.



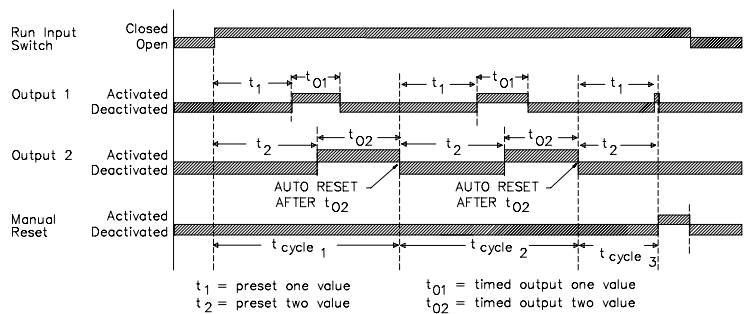
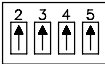
MODE 14 OUTPUT 1 TURN OFF AT ZERO, TIMED OUTPUT 2 AT ZERO, AUTOMATIC RESET TO PRESET 2 AFTER TIMED OUTPUT 2

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 1 turns off and output 2 turns on for the amount of time programmed. At the end of timed output 2, the time automatically resets to preset 2, and the cycle starts again.



MODE 15 TIMED OUTPUTS AT PRESET 1 AND ZERO, AUTOMATIC RESET TO PRESET 2 AFTER TIMED OUTPUT 2

The unit times down from preset 2, when preset 1 is reached, output 1 turns on. When zero is reached, output 2 turns on. The outputs turn off at the end of their respective programmed time values. At the end of timed output 2, the time automatically resets to preset 2 and the cycle starts again.



POWER-UP DIAGNOSTICS

Upon applying power, the LNXNT Timer performs an internal self-diagnostic test of all the stored data. If the tests do not agree, a "P" appears on the right side of the display. Normal operation of the unit will continue while the "P" is displayed. Press the "E" button to remove the "P" and check all data set-up values to be certain they are correct.

EMC INSTALLATION GUIDELINES

Although this unit is designed with a high degree of immunity to ElectroMagnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of the electrical noise, source or coupling method into the unit may be different for various installations. The unit becomes more immune to EMI with fewer I/O connections. Cable length, routing and shield termination are very important and can mean the difference between a successful installation or a troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

1. Use shielded (screened) cables for all Signal and Control inputs. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
 - a. Connect the shield only at the panel where the unit is mounted to earth ground (protective earth).
 - b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
 - c. Connect the shield to common of the unit and leave the other end of the shield unconnected and insulated from earth ground.
2. Never run Signal or Control cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be run in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
3. Signal or Control cables within an enclosure should be routed as far away as possible from contactors, control relays, transformers, and other noisy components.
4. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal and Control cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection. Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:

Ferrite Suppression Cores for signal and control cables:

Fair-Rite # 0443167251 (RLC #FCOR0000)
 TDK # ZCAT3035-1330A
 Steward #28B2029-0A0

Line Filters for input power cables:

Schaffner # FN610-1/07 (RLC #LFIL0000)
 Schaffner # FN670-1.8/07
 Corcom #1VB3
 Corcom #1VR3

Note: Reference manufacturer's instructions when installing a line filter.

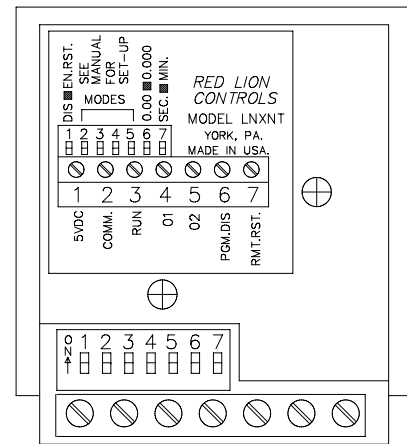
5. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.
6. Switching of inductive loads produces high EMI. Use of snubbers across inductive loads suppresses EMI.
 Snubbers:
 RLC #SNUB0000

WIRING CONNECTIONS

When wiring the unit, use the numbers on the label to identify the position number with the proper function. All conductors should meet voltage and current ratings for each terminal. Also cabling should conform to appropriate standards of good installation, local codes and regulations. It is recommended that power supplied to the unit (AC or DC) be protected by a fuse or circuit breaker. Strip the wire, leaving approximately 1/4" bare wire exposed (*stranded wires should be tinned with solder*). Insert the wire into the terminal and tighten down the screw until the wire is clamped tightly. Each terminal can accept up to one 14-gauge, two 18-gauge or four 20-gauge wire(s). Wire each terminal block in this manner.

INPUT CONNECTIONS

Input connections are made on the terminal block at the rear of the unit, refer to numbers on the label to identify the position number with the proper function.



Terminal 2 - "COMM." (common) Is the common line to which the sensor and other input commons are connected.

Terminal 3 - "RUN" When this terminal is connected to common, time will be registered.

Terminal 6 - "PGM.DIS." (program disable) When this terminal is left open (unconnected), the following values can be programmed using the front panel buttons:

Timed Output Values
 Preset Values

Outputs can also be tested during self-test under this condition (See Self-Test description for further details). When terminal is low ($0.5 V_{MAX}$), changing these values and testing the outputs is no longer possible.

Terminal 7 - "RMT.RST." (remote reset) When low ($0.5 V_{MAX}$) a manual reset is performed. The outputs turn off (*if activated*) and the time display is reset. As long as this terminal is low, the unit is held at reset.

POWER & OUTPUT CONNECTIONS

Power and output connections are made to the terminal block located at the rear of the unit.

The DC power is connected to terminals 1 and 2. The DC plus (+) power is connected to terminal 1 and the minus (-) is connected to terminal 2.

Terminals 4 & 5 are used to connect to the solid-state outputs. Terminal 2 is used as common for the solid-state outputs. When switching an inductive load with solid state outputs, it is recommended that an EMI device such as a snubber (RLC #SNUB0000) be installed at the load.

Note: Snubber leakage current can cause some electro-mechanical devices to be held on.

FRONT PANEL FUNCTION DESCRIPTION

These units employ eight front panel buttons for control and data entering. The button functions are as described below:

RESET "R": Resets the timer to either zero or preset, depending on the mode of operation selected. For this button to operate, the enable/disable reset DIP switch at the rear of the unit must be set to the enable (EN.) position. The reset button is also used in conjunction with the preset buttons, to view and change the timed output values. When reset is activated, all processes are stopped or interrupted (i.e. outputs turn off, display is reset). This is the case under any mode of operation, in any data entry mode.

PRESET "P1" and "P2": The preset 1 value is displayed when the P1 button is pressed, and the Preset Value mode is accessed (See Program Preset Value). The value remains displayed for approximately 10 seconds after the button is released.

The preset buttons are also used, in conjunction with the reset button, to view and change the timed output values (See Program Timed Output Value.)

ENTER "E": The Enter button is used when programming the Preset Value or the Timed Output Value. After the desired value is obtained on the display, pressing the E button enters the value into the unit's internal memory and takes effect immediately. Also the "E" button can be used to exit self-test.

DISPLAY SCROLLING

To set the display to scroll, press and hold the "E" button and then press the left-most button on the front panel. To stop the scrolling, repeat the above step.

DISPLAY SCROLLING SEQUENCE

P1
 Value of P1
 P2
 Value of P2
 Time Value

PROGRAM PRESET VALUE *

The factory default values are set to 5.00 for preset 1 and 10.00 for preset 2. To enter a different value, the operator must enter the Preset Value Programming Mode by performing the following steps.

Note: During the displaying, changing, and entering of a new preset value, all functions of the unit are operational (i.e. timing, resetting, outputs activating, etc.)

FIRST: Press “P1” or “P2”. This displays the respective preset value, which remains displayed for approximately 10 seconds after release of the last button pushed. At this time, the preset display mode can be exited, without change, by pressing the “E” button.

SECOND: Once the preset value is displayed, a specific digit can be incremented by pressing the button directly beneath that digit. Pressing and holding the button down will continuously scroll the digit from 0 through 9, then back to 0 again. When the desired value for that digit is reached, release the button. Repeat this step until the desired preset value is obtained.

THIRD: Press the “E” button to enter the value into the unit’s memory. **As Soon As** the “E” button is pressed, the new preset value takes effect. If the “E” button is not pressed within 10 seconds, the unit returns to normal display operation with the previous value retained.

PROGRAM TIMED OUTPUT VALUE *

The factory default Timed Output Value is 0.10 seconds, but can be programmed from 0.01 to 99.99 seconds. To enter a different value, the operator must enter the Timed Output Value Programming Mode by performing the following steps.

Note: During the displaying, changing, and entering of a new timed output value, all functions of the unit are operational (i.e. timing, resetting, outputs activating, etc.)

FIRST: Set S1 Reset EN./DIS. switch to the UP position (Enable).

SECOND: Press and hold the “P1” or “P2” button and then press the “R” button. The respective timed output value is displayed and remains displayed for approximately 10 seconds after release of the last button pushed. At this time, the timed output display mode can be exited, without change, by pressing the “E” button.

THIRD: Once the timed output value is displayed, a specific digit can be incremented by pressing the button directly beneath that digit. Pressing and holding the button down will continuously scroll the digit from 0 through 9, then back to 0 again. When the desired value for that digit is reached, release the button. Repeat this step until the desired timed output value is obtained.

FOURTH: Press the “E” button to enter the value into the unit’s memory. **As Soon As** the “E” button is pressed, the new timed output value takes effect, if the output is not active at that time. If the output is active at the time of the change, the new value will take effect the next time the output is activated. If the “E” button is not pressed within 10 seconds, the unit returns to normal display operation with the previous value retained.

* To enter any new data into the LNXNT, the “PGM.DIS.” terminal must be open or at 5 VDC maximum.

SELF-TEST

The self-test feature can be activated without affecting the time, missing a preset point, affecting the timed output durations, or interfering with control functions. This test verifies that all digits operate. Also, the DIP switch settings and the outputs can be tested.

If the outputs are not tested, the state of the outputs remain the same as they were prior to self-test. If the outputs are tested in self-test, the outputs will be off after exiting self-test.

Rapid advance of the self-test routine can be done by pressing and releasing

any of the front panel buttons except for the “R” button.

To enter self-test, press the two left-hand digit buttons (on the front panel) simultaneously. At this time, the display will cycle all the digits each for about half a second in the sequence shown below.

DIGITS CYCLED ON THE DISPLAY

000000
111111
222222
333333
444444
555555
666666
777777
888888
999999
BLANK DISPLAY
101010
121212
323232
343434
545454
565656
767676
787878
989898

The next portion of self-test displays a group of four ones and zeros. The two left-most digits represent the setting of the timer mode DIP switches, with the first being min/sec and the second being 0.00T/0.00T. When the switch is “DOWN”, the digit shows a zero. When the switch is “UP”, the digit shows a one. The third digit always shows a zero. The fourth digit represents program disable (PGM.DIS). A zero represents a high at this terminal and a one represents a low. The second set of digits are the settings of the mode select DIP switches (S2 to S5 at the rear of the unit). This pattern directly corresponds to the number representing the mode of operation. If the switches are changed while at this point in the self-test, the settings can be seen to change. These changes do not affect timer operation immediately, but any changes take effect when the self-test is exited. When the switch is “DOWN”, the digit shows a zero. When the switch is “UP”, the digit shows a one.

When the mode switch settings are displayed, the outputs can be tested. To activate the outputs, press “P1” for output 1 or “P2” for output 2. If no testing of the outputs is required, press the “E” button until the unit exits self-test (the unit returns to normal display mode). Also, if no activity occurs on the switches or the front panel button within 18 seconds after the unit pauses at the mode switch display, the unit automatically exits self-test.



Note: The “PGM.DIS.” terminal must be open or at 5 VDC for the outputs to be activated.

Caution: The operator should use care when testing the outputs, so as not to cause any undesirable or hazardous conditions in the system.

INITIAL POWER-UP & FACTORY SETTINGS

The following are the values set when shipped from the factory.

Preset 1 = 5.00
Preset 2 = 10.00
Time Value = 0
Timed Output Values = 0.10 second

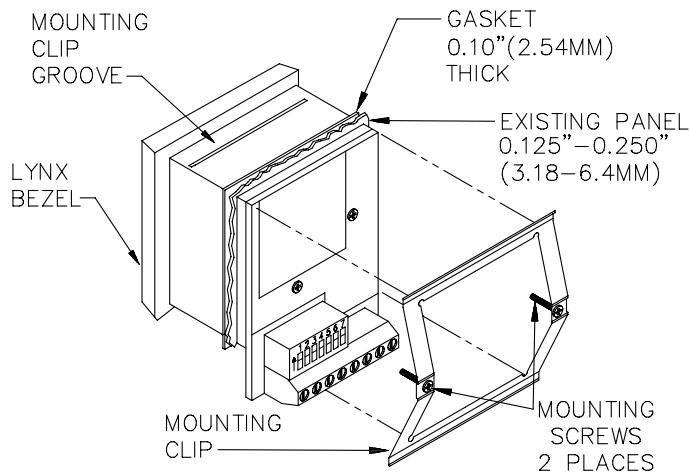
DIP Switch Settings

All switches are moved to the “DOWN” position except for the reset enable switch, which is moved “UP”. With the switches set in these positions, the unit is operating in mode zero (latch-on at preset, manual reset to zero). Timing is selected for seconds with two decimal places.

TROUBLESHOOTING

For further technical assistance, contact technical support at the appropriate company numbers listed.

INSTALLATION ENVIRONMENT



The unit should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation. Placing the unit near devices that generate excessive heat should be avoided.

The bezel should be cleaned only with a soft cloth and neutral soap product. Do NOT use solvents.

Continuous exposure to direct sunlight may accelerate the aging process of the bezel.

Do not use tools of any kind (screwdrivers, pens, pencils, etc.) to operate the keypad of the unit.

Installation

The unit meets NEMA 4X/IP65 requirements for indoor use, when properly installed. The units are intended to be mounted into an enclosed panel with a gasket to provide a water-tight seal. One mounting clip and two screws with tinnerman nuts are provided for easy installation. Consideration should be given to the thickness of the panel. A panel which is too thin, may distort and not provide a water-tight seal. (Recommended minimum panel thickness is 0.125" [3.18 mm].)

After the panel cut-out has been completed and deburred, carefully slide the panel gasket over the rear of the unit to the back of the bezel.

Insert the unit into the panel. As depicted in the drawing, install the two tinnerman nuts and two self-tapping screws onto the mounting clip. To install the mounting clip, hold the mounting clip with both hands so that the top corners rest on the index finger of each hand and the bottom corners rest on the middle finger of each hand. While doing this, place the thumb of each hand over the mounting screws. By pressing on the screws, flex the clip enough to slide it over the back end of the case until the clip snaps into the groove of the bezel. Tighten the two mounting screws.

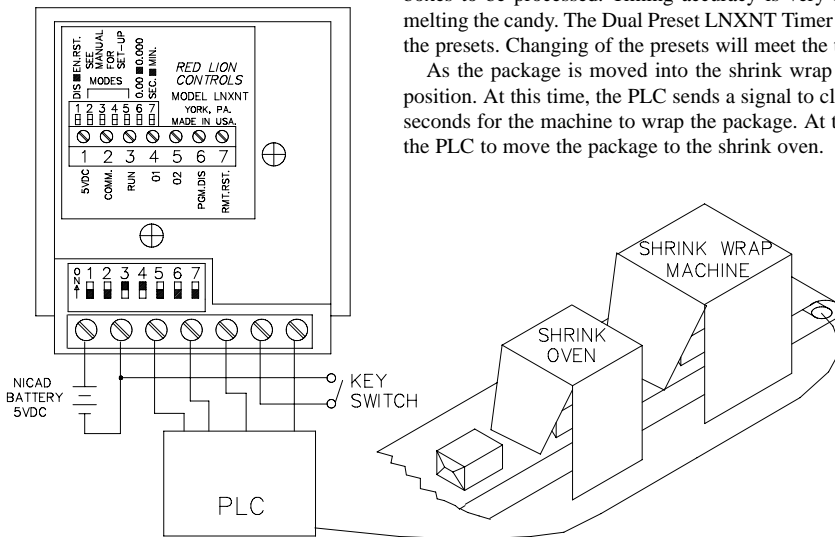
Caution: Only minimum pressure is required to seal panel. Do NOT overtighten mounting screws.

LNXNT TIMER APPLICATION

A candy manufacturer has a requirement to automatically shrink wrap their packaged candy. The boxed candy is loaded onto a conveyor belt and sent to the automatic shrink wrap machine. The conveyor speed and position is controlled by a PLC. However, an external time adjustment is required to allow for different size boxes to be processed. Timing accuracy is very important to insure that the shrink wrap is sealed without melting the candy. The Dual Preset LNXNT Timer is chosen due to its accuracy and the ability to easily change the presets. Changing of the presets will meet the time requirements for different size packages.

As the package is moved into the shrink wrap machine, the PLC receives a signal that the package is in position. At this time, the PLC sends a signal to close the Run Input switch of the LNXNT Timer. It takes 1.5 seconds for the machine to wrap the package. At the end of this time, Output 1 of the LNXNT Timer signals the PLC to move the package to the shrink oven.

As soon as the PLC receives the signal from the LNXNT, it opens the Run input switch stopping timer operation while the package is being placed in the oven. When the package is in position, the PLC closes the Run Input switch. This will restart the timer for 1.5 seconds. The time required in the oven is 3 seconds, so Preset 2 is set for 4.5. When the timer reaches Preset 2, output 2 signals the PLC to move the package out of the oven. At the end of the cycle, the PLC performs a reset via the Remote Reset terminal. This action resets the timer to zero in preparation for the next package.



Terminal Connections

Terminal 1 (5 VDC)	Positive side of battery
Terminal 2 (Comm)	Negative side of battery and key switch
Terminal 3 (RUN)	To PLC
Terminal 4 (01)	To PLC (move package to oven)
Terminal 5 (02)	To PLC (remove package from oven)
Terminal 6 (PGM.DIS)	To key switch
Terminal 7 (RMT.RST)	To PLC

Front Panel Programming

Preset 1	= 1.50
Preset 2	= 4.50 (this will give 3 sec. in the oven)
Timed Outputs = 10 seconds	

DIP Switch Settings

S1	Disable Reset
S2	Up
S3	Up
S4	Up
S5	Down
S6	0.01
S7	Sec

Switches 2 to 5 set the mode of operation to Mode 1 (Timed Output Up at preset, Manual Reset to Zero)

ORDERING INFORMATION

MODEL	DESCRIPTION	PART NUMBERS FOR AVAILABLE SUPPLY VOLTAGES	
		5 VDC	10-30 VDC
LNXNT	NPN Input/Output Dual Preset Timer	LNXN2T40	LNXN2T50

For more information on Pricing, Enclosures, & Panel Mount Kits, refer to the RLC Catalog or contact your local RLC distributor.