

- On-machine Compact fieldbus I/O block
- EtherNet/IP™, Modbus® TCP, or PROFINET slave
- Integrated Ethernet Switch
- 10 Mbps / 100 Mbps supported
- Two 4-pole M12, D-coded, connectors for fieldbus connection
- 2 rotary switches for node address
- IP67, IP69K
- M12 I/O connectors
- LEDs indicating status and diagnostics
- Electronics galvanically separated from the field level via optocouplers
- 4 analog inputs for current or voltage
- 0/4...20 mA or -10/0...+10 VDC (selectable per channel)
- 2 analog current outputs
- 0/4...20 mA

Type designation	BLCEN-6M12LT-4AI-VI-2AO-I
Ident-No.	6811482
Ident-No (TUSA)	F6811482
Nominal system voltage	24 VDC
System power supply	Via auxiliary power
Voltage supply connection	2 x M12, 5-pin
Admissible range Vi	18...30VDC
Nominal current Vi	137 mA
Max. current Vi	2 A
Admissible range Vo	18...30VDC
Nominal current Vo	50 mA
Max. current Vo	4 A
Fieldbus transmission rate	10/100 Mbps
Adjustment transmission rate	Automatic detection
Fieldbus address range	1...92
	0 (192.168.1.254)
	93 (BootP)
	94 (DHCP)
	95 (PGM)
	96 (PGM-DHCP) *Recommended for PROFINET
	97...98 (manufacturer specific)
Fieldbus addressing	2 decimally coded rotary switches
Fieldbus connection technology	2 x M12
	4-pole, D-coded
Protocol detection	automatic
Web server	Integrated
Service Interface	Ethernet
Vendor ID	48
Product type	12
Product code	11482
Modbus TCP	
Addressing	Static IP, BOOTP, DHCP
Supported function codes	FC1, FC2, FC3, FC4, FC5, FC6, FC15, FC16, FC23
Number of TCP connections	6
Input Data Size	max. 6 register
Input register start address	0 (0x0000 hex)
Output Data Size	max. 2 register
Output register start address	2048 (0x0800 hex)

BL compact™ multiprotocol fieldbus station for Industrial Ethernet
4 Analog Inputs for Current or Voltage and 2 Analog Outputs for Current
BLCEN-6M12LT-4AI-VI-2AO-I

EtherNet/IP™

Addressing	acc. to EtherNet/IP™ specification
Device Level Ring (DLR)	supported
Number of CIP connections	6
Input Assembly Instance	103
Input Data Size	7 INT
Output Assembly Instance	104
Output Data Size	2 INT
Configuration Assembly Instance	106
Configuration Size	0
Comm Format	Data - INT

PROFINET

Addressing	DCP
Conformance class	B (RT)
MinCycleTime	1 ms
Diagnostics	acc. to PROFINET alarm handling
Topology detection	supported
Automatic addressing	supported
Media Redundancy Protocol (MRP)	supported
Input Data Size	max. 8 BYTE
Output Data Size	max. 4 BYTE

Analog inputs

	from 4AI-VI
Operating modes	0/4 ... 20 mA or -10/0 ... 10 VDC
Type of input diagnostics	Channel diagnostics
Sensor supply	24 VDC, 1 amp max.
Input resistance	Current: < 0.125 KΩ, Voltage: < 98.5 KΩ
Maximum limiting frequency analog	< 20 Hz
Basic fault limit at 23 °C	< 0.3 %
Repeatability	< 0.05 %
Temperature coefficient	< 300 ppm / °C of full scale
Resolution	16 bit
Measuring principle	Sigma Delta
Measurement display	16 bit signed integer 12 bit full range left-justified

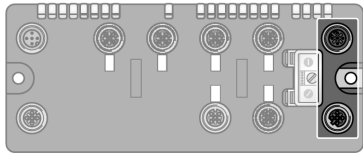
Analog outputs

	from 2AO-I
Output type	0/4 ... 20 mA
Type of output diagnostics	Channel diagnostics
Sensor supply	24 VDC
Load resistance, resistive	< 0.45
Load resistance, inductive	< 1 mH
Transmission frequency	< 200 Hz
Basic fault limit at 23 °C	< 0.2 %
Repeatability	< 0.05 %
Temperature coefficient	< 150 ppm/°C of full scale
Resolution	16 bit
Measured-value display	16 Bit Signed Integer 12 bit full range left justified

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Dimensions	168 x 71 x 32.5 mm
Mounting	2 × 5.4 mm diameter holes, 1.7 Nm torque
Weight	600 ± 20 g
Housing material	Glass-filled nylon, nickel plated brass connectors
Housing color	Black
Window material	Lexan
Material screw	Nickel-plated brass
Material label	Polyester with polycarbonate overlay
Ground tab material	Nickel plated brass
Protection class	IP67 IP69K
Operating temperature	-40...+70 °C
Storage temperature	-40...+85 °C
Relative humidity	15 to 95% (non-condensing)
Vibration test	according to IEC 61131-2
Extended vibration resistance - up to 20 g (at 10 up to 150 Hz)	For mounting on base plate or machinery
Shock test	according to IEC 61131-2
Electro-magnetic compatibility	according to IEC 61131-2
MTTF	98 years
MTTF note	acc. to SN 29500 (Ed. 99) 20 °C
Approvals and certificates	CE, cULus, Class I Div.2

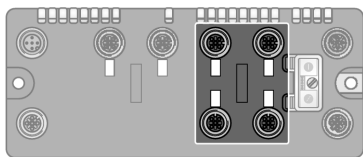
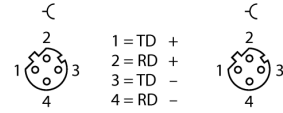
Pinning and wiring diagram



Ethernet

Fieldbus cable (IP67 example): RSSD RSSD 441-2M ID number U-02482 or RSSD-RSSD-441-2M/S2174 ID number 6914218

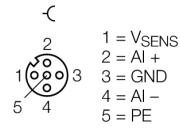
Pin Assignment (M12, D-code)



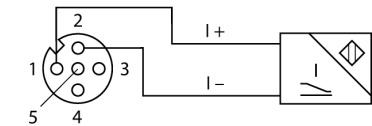
Slot 1: Analog Inputs

Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no. U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212

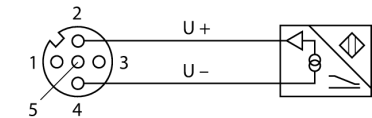
Pin Assignment



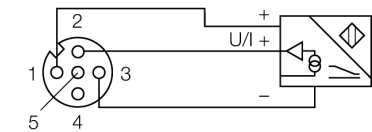
2-wire Technology (Current)



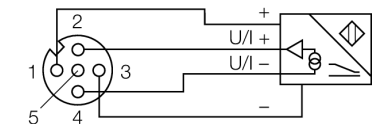
2-wire Technology (Voltage)



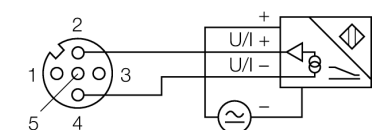
3-wire Technology

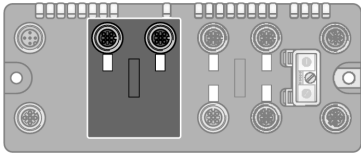


4-wire Technology



4-wire Technology (External Power)

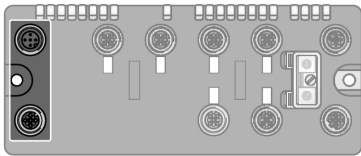
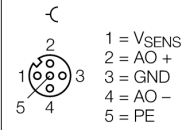




Slot 2: Analog Outputs

Extension cable (example): RK 4.5T-2-RS 4.5T/S653 ident-no. U2187-09 or RKC4.5T-2-RSC4.5T/TEL ident-no. 6625212

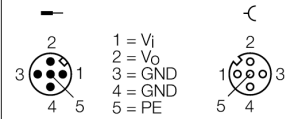
Pin Assignment



Auxiliary Power

Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no. U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin Assignment



Station LED status

LED	Color	Status	Description
IOs		OFF	No power
	RED	ON	Low power or station error
	RED	FLASHING (1 Hz)	I/O module configuration error
	RED	FLASHING (4 Hz)	No I/O module bus communication
	GREEN	ON	Station ok
	GREEN	FLASHING	Force mode active
BUS		OFF	Power Off
	GREEN	ON	Connected to Master
	GREEN	FLASHING	Ready
	GREEN	FLASHING 3x (1Hz)	ARGEE Running
	RED	ON	Error
	RED	FLASHING	WINK
	YELLOW	ON	DHCP/BOOTP Search
LNK/ACT		OFF	No Link
	GREEN	ON	Link
	GREEN	FLASHING	Traffic
	YELLOW	ON	100 Mbit Linked

I/O LED status slot 1

LED	Color	Status	Description
D1 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 1)
AI channels 1 ₀ ...1 ₃		OFF	Not active
	GREEN	ON	Active
	GREEN	FLASHING (0.5 Hz)	Underflow in measuring range
	GREEN	FLASHING (4 Hz)	Overflow in measuring range

* D1 LED also indicates gateway diagnostics

I/O LED status slot 2

LED	Color	Status	Description
D2 *		OFF	No diagnostics active
	RED	ON	Station error/ module bus communication failure
	RED	FLASHING (0.5Hz)	Diagnostics active (Slot 2)
AO channels 0 / 1			Not connected

* D2 LED also indicates gateway diagnostics

Process Data Mapping of Each Protocol

EtherNet/IP™ I/O & Diagnostics Data Mapping

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
AI 1 ₀	0	AI 1 ₀ LSB							
	1	AI 1 ₀ MSB							
AI 1 ₁	2	AI 1 ₁ LSB							
	3	AI 1 ₁ MSB							
AI 1 ₂	4	AI 1 ₂ LSB							
	5	AI 1 ₂ MSB							
AI 1 ₃	6	AI 1 ₃ LSB							
	7	AI 1 ₃ MSB							
Diagnostics	8	Module number reporting diagnostic data							
	9	Replace Station	-	Diagnostics Active	-	-	-	-	-
Slot 1 (ref. Byte 8)	10	-	-	-	-	-	-	Open Circuit AI 1 ₀	Range Error AI 1 ₀
	11	-	-	-	-	-	-	Open Circuit AI 1 ₁	Range Error AI 1 ₁
	12	-	-	-	-	-	-	Open Circuit AI 1 ₂	Range Error AI 1 ₂
	13	-	-	-	-	-	-	Open Circuit AI 1 ₃	Range Error AI 1 ₃
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
AO 2 ₀	0	AO 2 ₀ LSB							
	1	AO 2 ₀ MSB							
AO 2 ₁	2	AO 2 ₁ LSB							
	3	AO 2 ₁ MSB							

*The scheduled diagnostic information changes every 125 ms between Slot 1 and Slot 2, if both slots send active diagnostics.

Legend:

AI	Analog Input	MR	Measurement Value Range Error
AO	Analog Output	OC	Open Circuit
CFG	Configuration Error	S1	Slot 1
COM	Communication Failure	VI Low	VI Voltage
DIA	Diagnostics Active	VO Low	VO Voltage
FCE	Force Mode Active		

Modbus® TCP Register Mapping

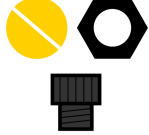
	REG	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Inputs (RO)	0x0000	AI 1 ₀															
	0x0001	AI 1 ₁															
	0x0002	AI 1 ₂															
	0x0003	AI 1 ₃															
Status (RO)	0x0004	-	FCE	-	-	CFG	COM	VI low	-	VO low	-	-	-	-	-	-	DIA
Diag. (RO)	0x0005	-	-	-	-	-	-	-	-	-	-	-	-	-	-	S2 DIA	S1 DIA
Outputs (RW)	0x0800	AO 2 ₀															
	0x0801	AO 2 ₁															
I/O Diag. (RO)	0xA000	-	-	-	-	-	-	OCAI 1 ₁	MRAI 1 ₁	-	-	-	-	-	-	OCAI 1 ₀	MRAI 1 ₀
	0xA001	-	-	-	-	-	-	OCAI 1 ₃	MRAI 1 ₃	-	-	-	-	-	-	OCAI 1 ₂	MRAI 1 ₂

PROFINET® Process Data

	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Inputs	0	AI 1 ₀ LSB							
	1	AI 1 ₀ MSB							
	2	AI 1 ₁ LSB							
	3	AI 1 ₁ MSB							
	4	AI 1 ₂ LSB							
	5	AI 1 ₂ MSB							
	6	AI 1 ₃ LSB							
Outputs	0	AO 2 ₀ LSB							
	1	AO 2 ₀ MSB							

2	AO 2, LSB
3	AO 2, MSB

Accessories

Type code	Ident-No.	Description	
LOCK-EURO-C	A0885	Locking guard for straight eurofast™ C-body connectors (RKC, RKCV, RSC, RSCV) in a Class I, Division 2 installations	
LOCK-EURO-C (10/BAG)	A0886	Locking guard for straight eurofast™ C-body connectors (RKC, RKCV, RSC, RSCV) in a Class I, Division 2 installations	